

Introduction to Plunger Lift

TOTAL ASSET MONITOR (TAM)

<http://www.echometer.com/Software/Total-Asset-Monitor>

“Optimizing Plunger Lifted Wells by Acoustically Tracing the Plunger Fall”, Rowlan, McCoy, Podio, Hein, SWPSC 2001

“Plunger Lift Analysis, Troubleshooting, and Optimization”, Rowlan, McCoy, Podio, Canadian Petroleum Society 2007-159

“Modified Foss and Gaul Model Accurately Predicts Plunger Rise Velocity”, Rowlan, Lea, McCoy, SPE120636, 2009

“Measured Plunger Fall Velocity Used to Calibrate New Fall Velocity Model”, Rowlan, McCoy, Lea, Nadkrynechny, Cepuch SPE164495

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Plunger Lift Deliquification of Gas Wells

Plunger Lift is a very economical Artificial Lift Method:

- Low initial investment
- Low recurring/maintenance cost
- Rig not required for installation
- Plunger lift costs do not increase with well depth

Uses well's pressure (Energy) to remove liquid loading

- Requires no outside energy source, if gas rate sufficient
- During Shut-in Period pressure must buildup to required minimum

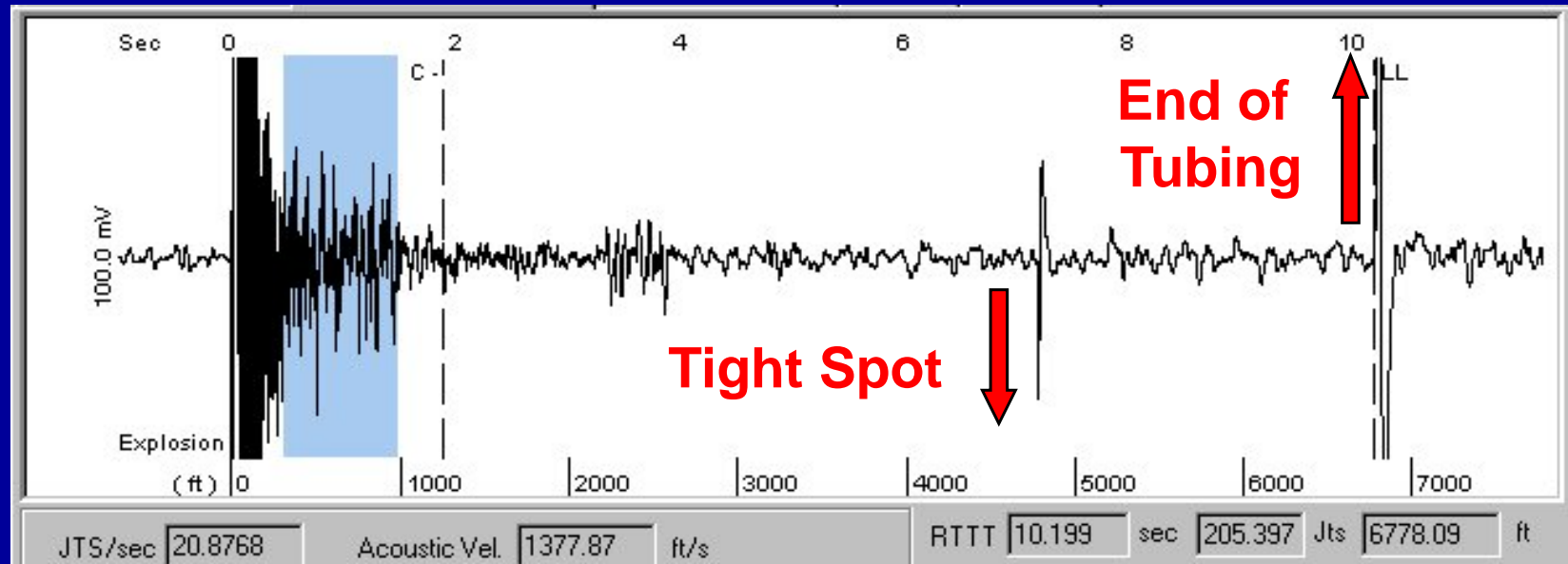
Plunger Application

- Primarily used for Dewatering gas wells
- Superior Method to handle gassy wells
- Keeps tubing cleaned of paraffin deposits

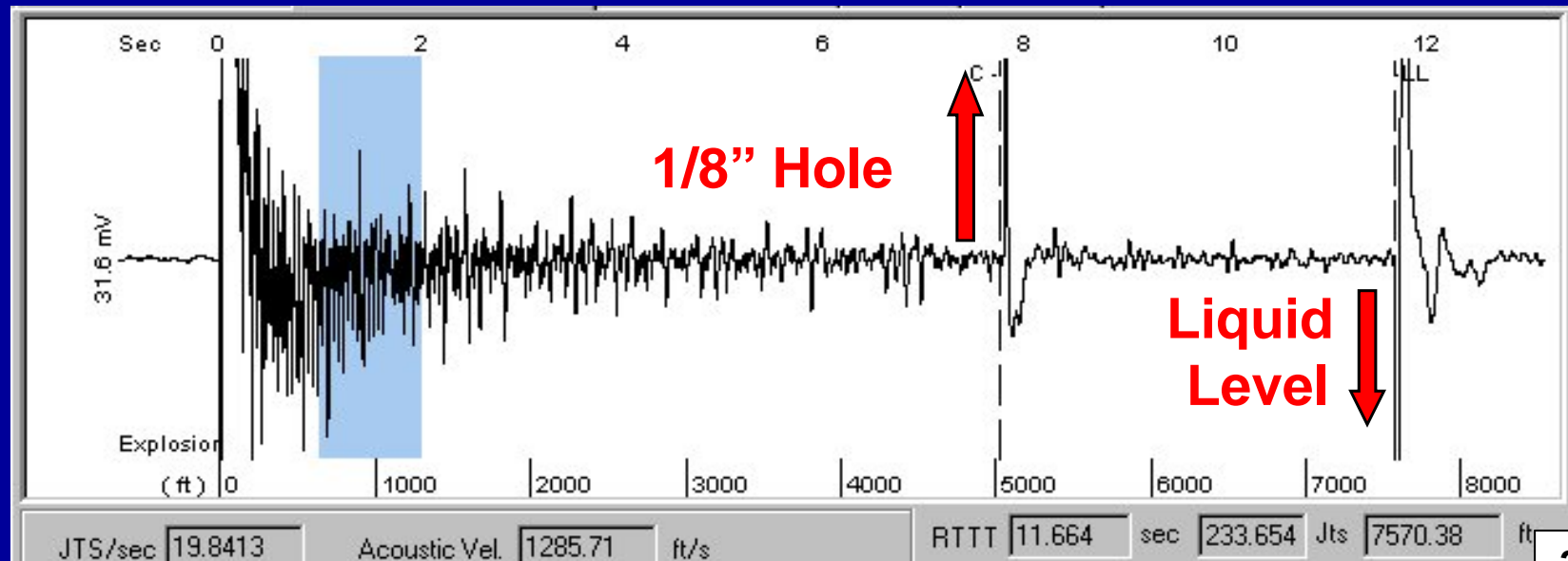
Plunger Lift can be used to produce well to depletion; but other methods such as casing plunger and beam lift can pull the well to lower pressures.

1st Step is to Shoot Fluid Levels to Alert You to What is Downhole

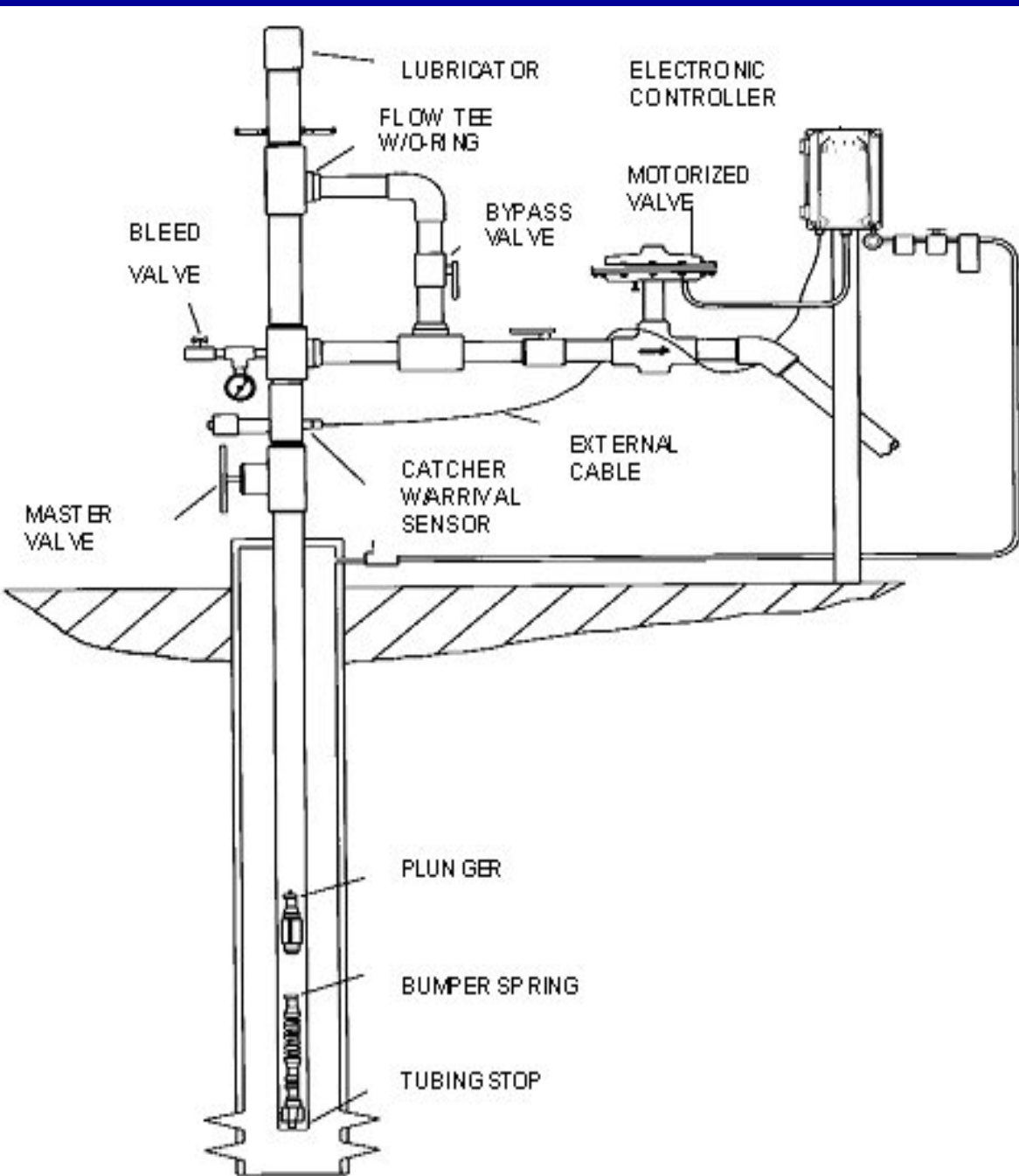
@ 4750'
Tight Spot
in Tubing



@ 5050'
1/8" Hole
in Tubing



Major Plunger Lift Components



Controller: Electronic-based system with control parameters to determine under what conditions to exert control by opening/closing the motor valve

Transducer: Electronic device that emits an electronic signal to be converted within controller to engineering units

Motor Valve: Diaphragm-operated device controlled by controller to open/close sales/tank line

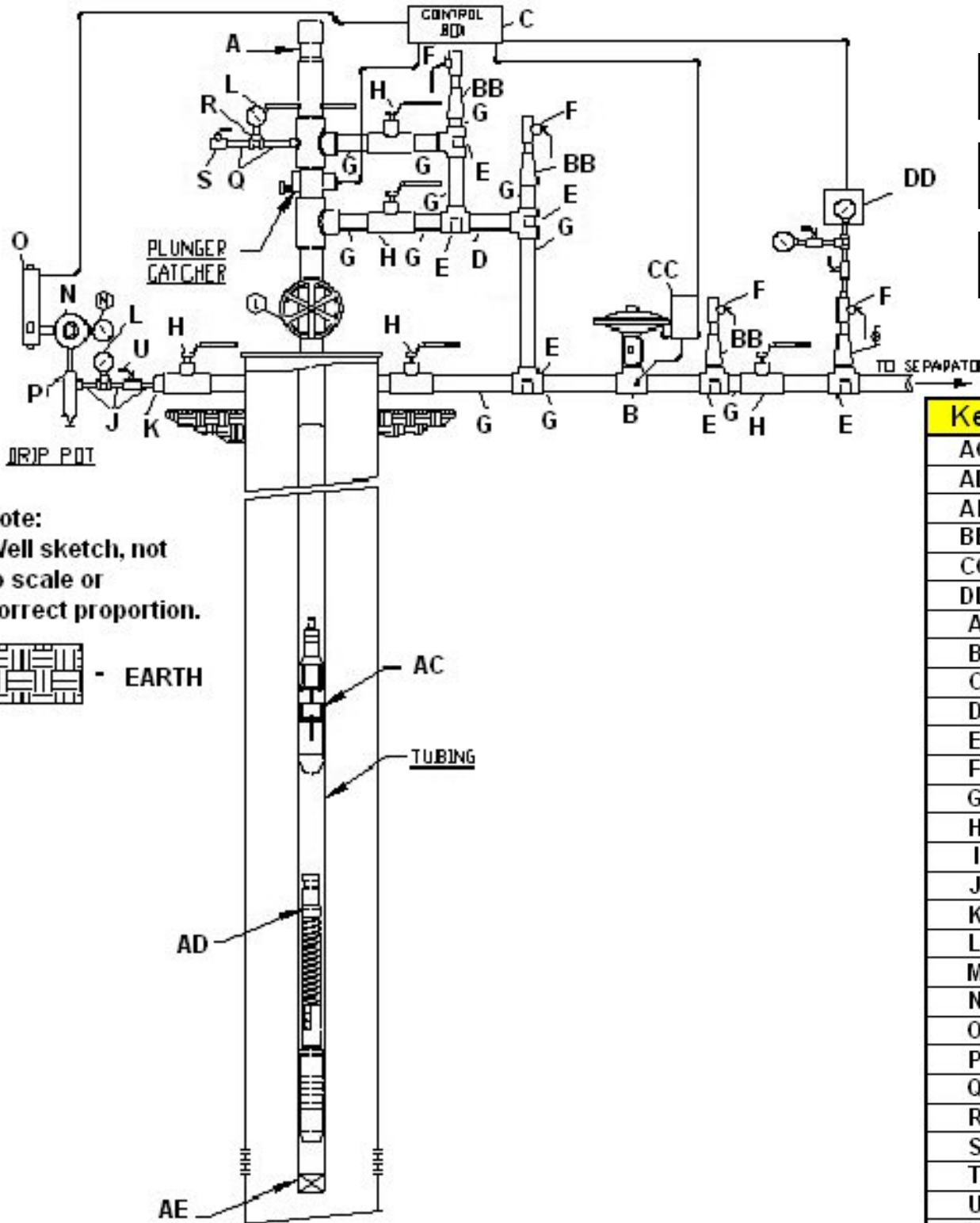
Lubricator/Catcher: Uppermost stopping point for plunger; acts as shock absorber; catcher is mechanical device that locks plunger in lubricator for removal and for inspection

Arrival Sensor: Magnetic device strapped around lubricator to detect plunger arrivals... Vibration sensors have been used

Bumper Spring: Shock absorber at plunger's deepest stopping point

Plunger: Pig-type device that provides a seal between gas and liquid inside tubing to deliver fluid and gases to surface with differential pressure. The plunger travels entire length of tubing from catcher to bumper spring.

Low Cost Plunger Well Parts List



Key	Item	Quantity
AC	plunger	1
AD	Bottom hole bumper spring assembly	1
AE	Seating nipple	1
BB	2" x 1" swedge	3
CC	Pressure control (fisher wizard?)	1
DD	Murphy Switch/High line delay	1
A	Lubricator/catcher assembly	1
B	Kimray Motor Valve	1
C	Auto-cycle controller	1
D	2" x 8" nipple	3
E	2" TEE	5
F	1" ball valve	3
G	2" x necessary length nipple	15
H	2" ball valve	5
I	flanged master valve	1
J	1/4" x 2" pipe nipple	3
K	2" bull plug with 1/2" tap	1
L	press. Gauge or gauge tap w/tee	1
M	press. Gauge or gauge tap	1
N	Kimray (meco) 664s regulator	1
O	Fisher 51R Regulator	1
P	Drip pot	1
Q	1/2" x 2" pipe nipple	2
R	1/2" TEE	1
S	1/2" valve (fully opening)	1
T	1/2" pressure gauge or gauge tap	1
U	1/4" valve	1
V	~15 feet: 1/4" SS Tubing & fittings	1

New Technology for Analyzing Plunger Lift



Equipment on Well



PLUNGER LIFT SURVEY ANSWERS THE FOLLOWING WELL PERFORMANCE QUESTIONS:

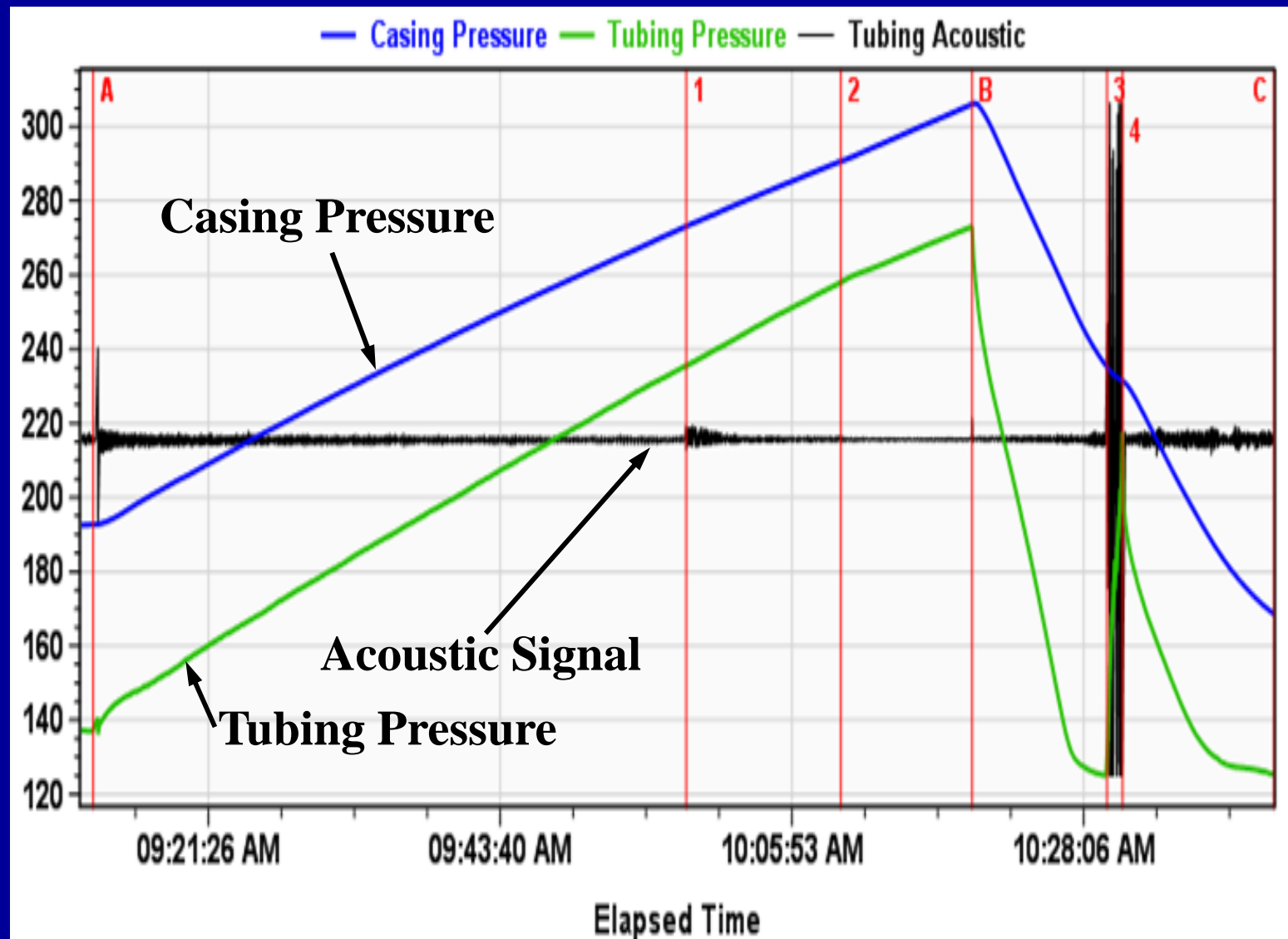
- ◆ **Where is the plunger? Surface? In or above the liquid? On Bottom?**
- ◆ **What is the depth to the top of the liquid in the Tubing?**
- ◆ **What is the producing and Static BHP?**
- ◆ **Is liquid in the casing annulus above the tubing intake?**
- ◆ **What are the casing and tubing pressures during the operational cycle?**
- ◆ **Does tubing gas/liquid pressure push liquid out of tubing?**
- ◆ **What is the maximum production rate available from the well?**
- ◆ **What is the gas flow rate? From Formation? Annulus? Flowline?**
- ◆ **What is the gas gravity?**
- ◆ **Are there restrictions to plunger fall in the tubing?**

PLUNGER OPERATION CYCLE

Record High Speed Acoustic, Tubing & Casing Pressure

[A] 1 2 [B] 34 [C]

- [A] Valve Closes, Shut-in Begins and Tubing Pressure Starts Increasing
- 1. Plunger hits Liquid
- 2. Plunger on Bottom
- [B] Valve Opens, Unloading Begins
- 3. Liquid Arrives, Tubing Pressure at Minimum
- 4. Plunger Arrives, After-flow begins Tubing Pressure Maximum Spike
- [C] Valve Closes, Cycle Repeats



What does a Plunger Controller Control?

1. Off Time (Length of Shut-in)

- ◆ Elapsed time valve is closed (No Sales)
- ◆ Maximum allowed time, or required casing pressure build up

2. On Time (Length of Flow)

- ◆ Elapsed time valve is open (Gas sold)
- ◆ Liquid is Unloaded from well
- ◆ Gas is produced and well loads up with next liquid slug



**Plunger Controller acts as an on/off switch
for Control Motor Valve.**

Control Options:

Elapsed Time, Pressure Differential, Pressure Set Point, Load Factor, Flow Rate, Plunger Speed And/OR Foss and Gaul

- **Manual On/Off Timer**
 - Controls based on preset times to close or open valve
 - Set times are usually conservative
 - Controller doesn't automatically adjust as well conditions change
 - Operator makes adjustment to adjust on and off times
- **Automated On/Off based on Plunger Speed**
 - Easiest to use in wells with packers
 - Makes automatic adjustments based on plunger arrival time
 - Can make proportional adjustments
 - Less time consuming for operators
- **Combination Automated On/Off plus Pressure Monitoring**
 - Monitors flow rates, pressure differential, and plunger speed
 - Afterflow determined by comparing current flow rate to critical rate
 - Shut in time determined by monitoring casing, tubing, or line and when pressures sufficient, based on calculations, well is allowed to open

Controller should help maximize production.

Conventional Plunger Cycle

Plunger lift operation cycle can be divided into three parts:

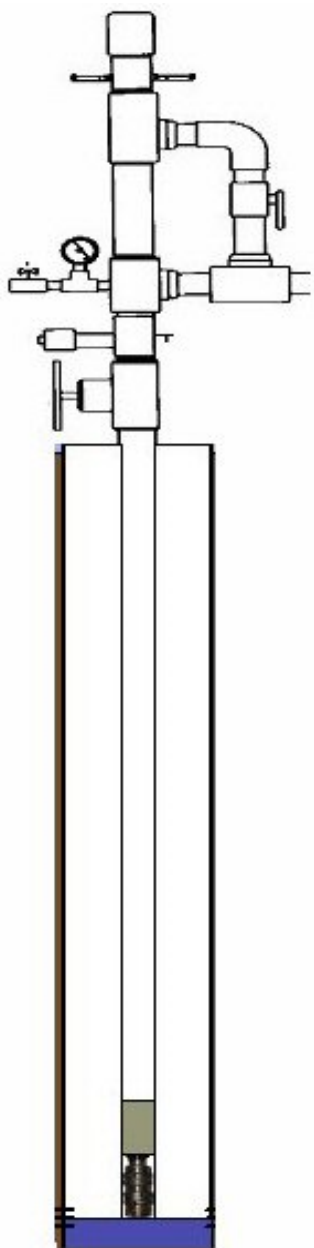
- 1) **Shut-in**: Surface valve closed, flow shut-in, plunger falls down the tubing. Goal of the operator or controller is to try to achieve Shut-in of the well for the shortest amount of time possible, But long enough for plunger to reach bottom. And long enough for the pressure to build high enough to bring the plunger back to surface.
- 2) **Unloading**: Surface valve open and pressure stored in the casing lifts the accumulated liquid and plunger to the surface
- 3) **After-flow**: Surface valve open and well continues to flow after plunger reaches the surface. Plunger held at surface by differential pressure from flow of gas up the tubing. Well is producing gas. Most liquid produced from the formation tends to fall back, accumulating at the bottom of the tubing. The goal of the operator or controller is to Flow the well only until the well begins to load with liquids.

How Does Conventional Plunger Lift Work

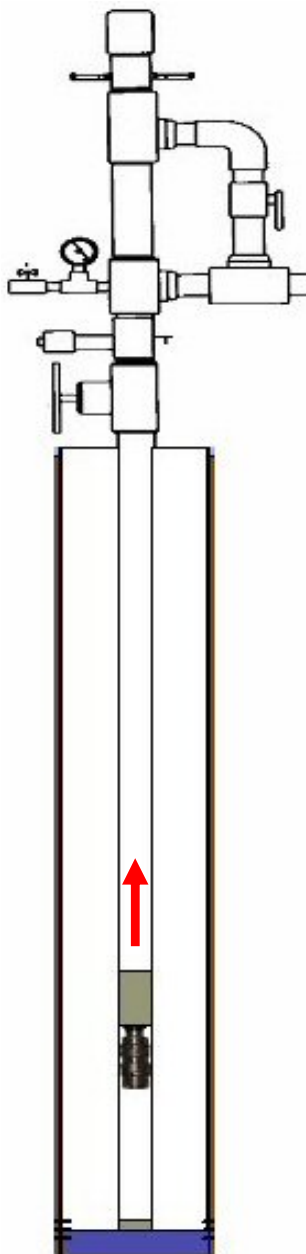
[A] Valve Closes, Shut-in Begins and Pressure Starts Increasing



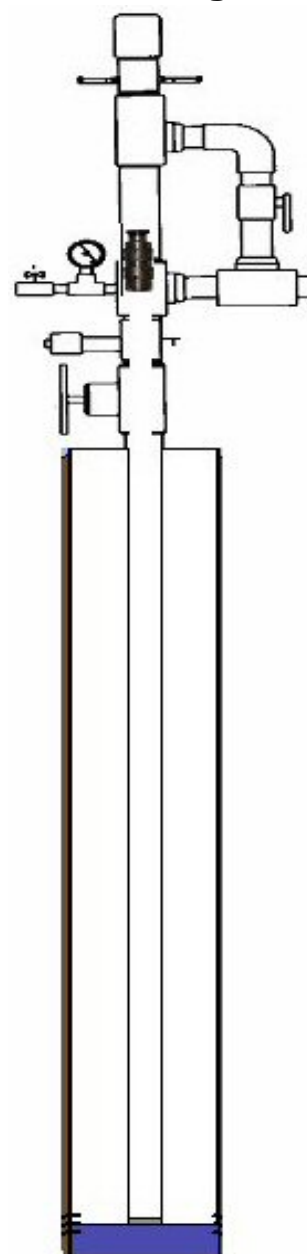
[2] Shut-in Valve Closed, w/ Pressure Increasing



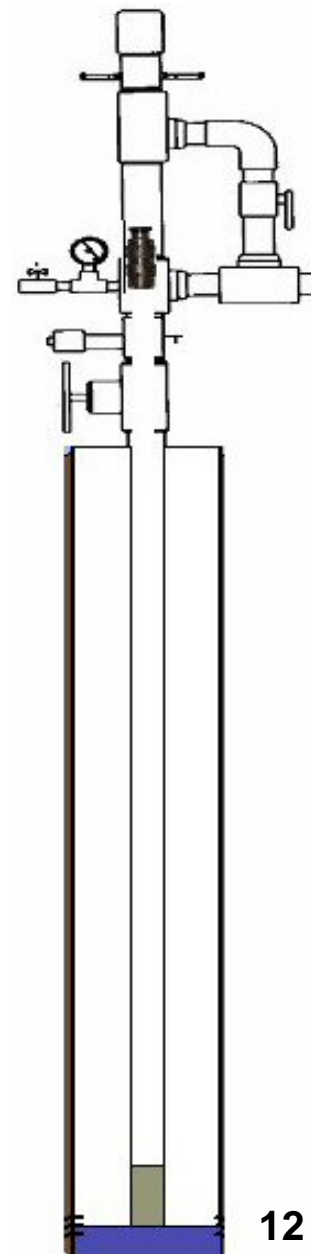
[B] Valve Opens, Unloading Begins



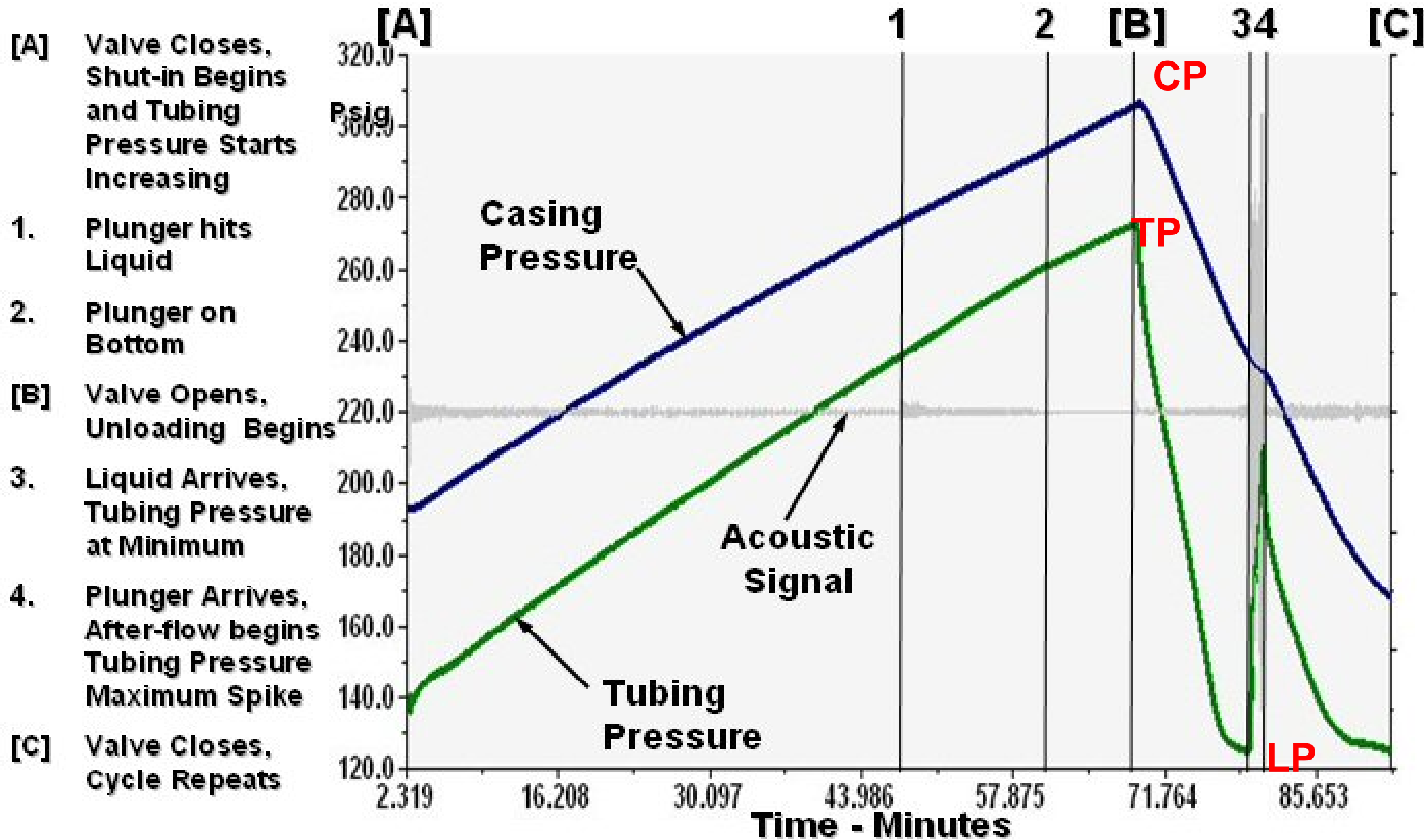
[4] Plunger Arrives, Tubing Pressure Spike Maximum, After-flow begins



[C] Valve Closes, Cycle Repeats



Pressures During Normal Well Cycle



Conventional Plunger Cycle

[A] – [B] ~ Shut-in

- Surface valve closes to Shut-in well, when afterflow time period ends or control parameters are met; controller is in off cycle and plunger falls to bumper spring at bottom of well.
- CP pressure builds during fall and build-up period (if needed)

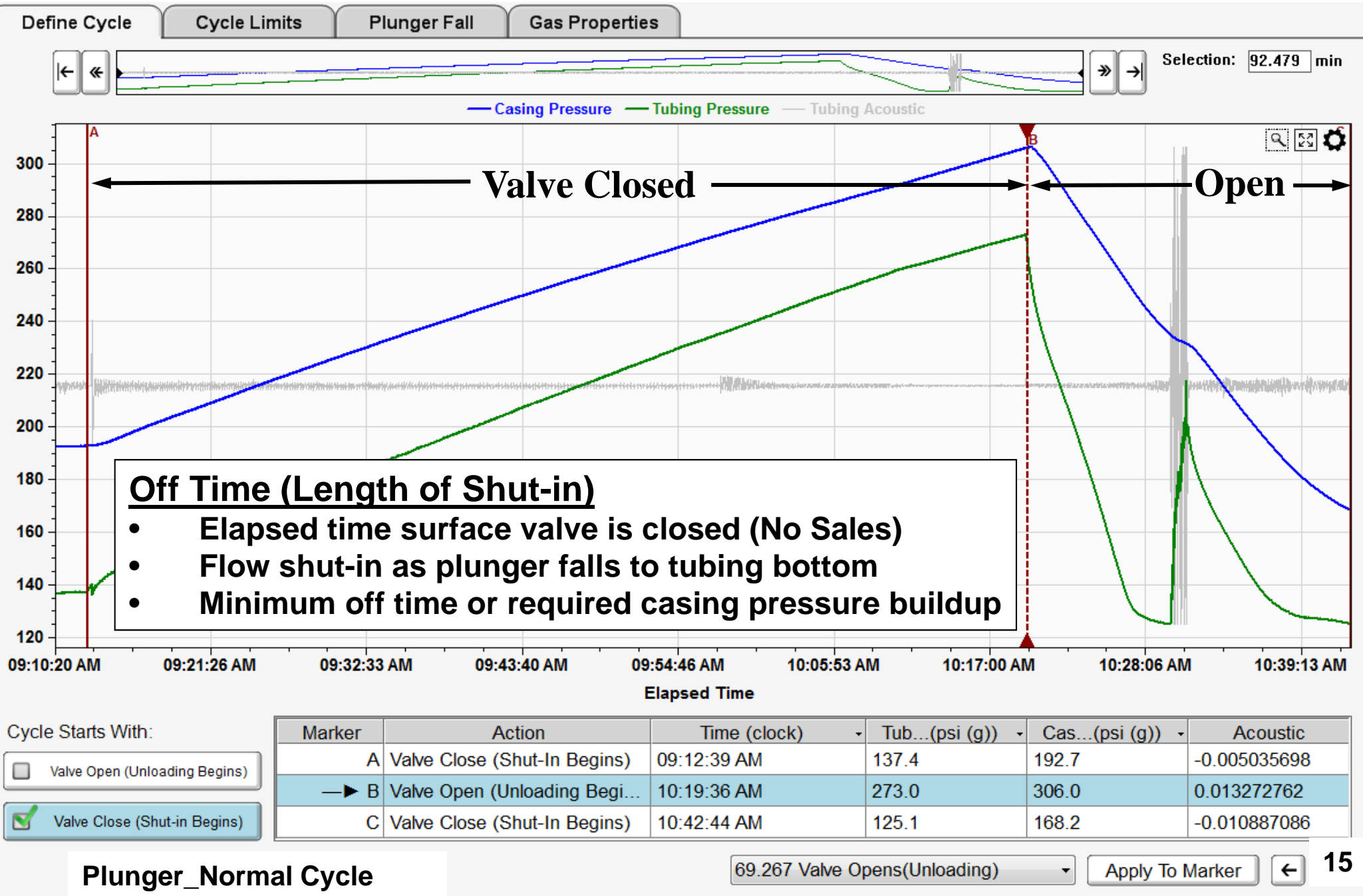
[B] – 4 ~ Unloading

- When surface control parameters are met controller enters on cycle opens valve and exhausts [tubing pressure] TP → LP [line pressure] to create differential pressure across plunger
- Plunger acts as interface between liquid slug CP-TP and higher pressure gas below that drives plunger upward
- CP-LP pressure then lifts liquids and plunger to surface.

4 – [C] ~ Afterflow

- Sensors record plunger's arrival and afterflow time period starts.
- When afterflow time period ends or control parameters are met; controller returns to off cycle. Back to Shut-in Step (above).

Plunger Controller acts as an on/off switch to Control Motor Valve.



Plunger_Normal Cycle

69.267 Valve Opens(Unloading)

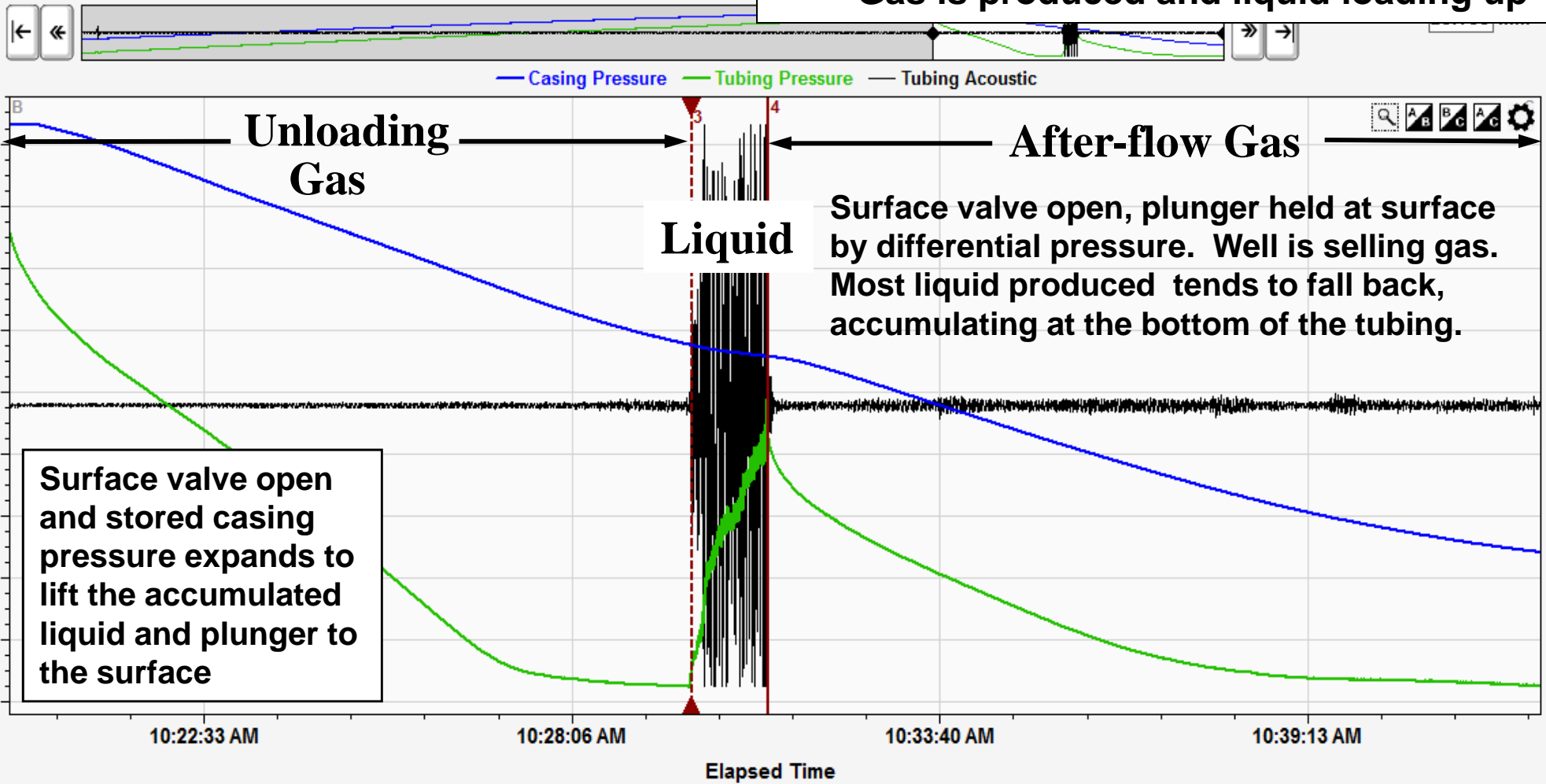
Apply To Marker

Unloading and After-flow

On Time (Length of Flow)

- Elapsed time valve is open (Gas sold)
- Liquid is Unloaded from well
- Gas is produced and liquid loading up

Define Cycle Cycle Limits Plunger Fall Gas Properties



Shut-In Time Period

Unloading Afterflow Time-Period

Marker	Action	Time (clock)	Tub...(psi (g))	Cas...(psi (g))	Acoustic
1	Plunger Hits Liquid	09:57:50 AM	235.7	273.2	0.001957268
2	Plunger On Bottom	10:09:36 AM	258.1	290.6	0.003727674
3	Liquid Arrives	10:29:53 AM	126.3	235.1	0.025217682
4	Plunger Arrives	10:31:04 AM	204.4	231.4	-0.006651878

Annotations...

79.550 Liquid Arrives

Apply To Marker

Liquid Arrives During Unloading

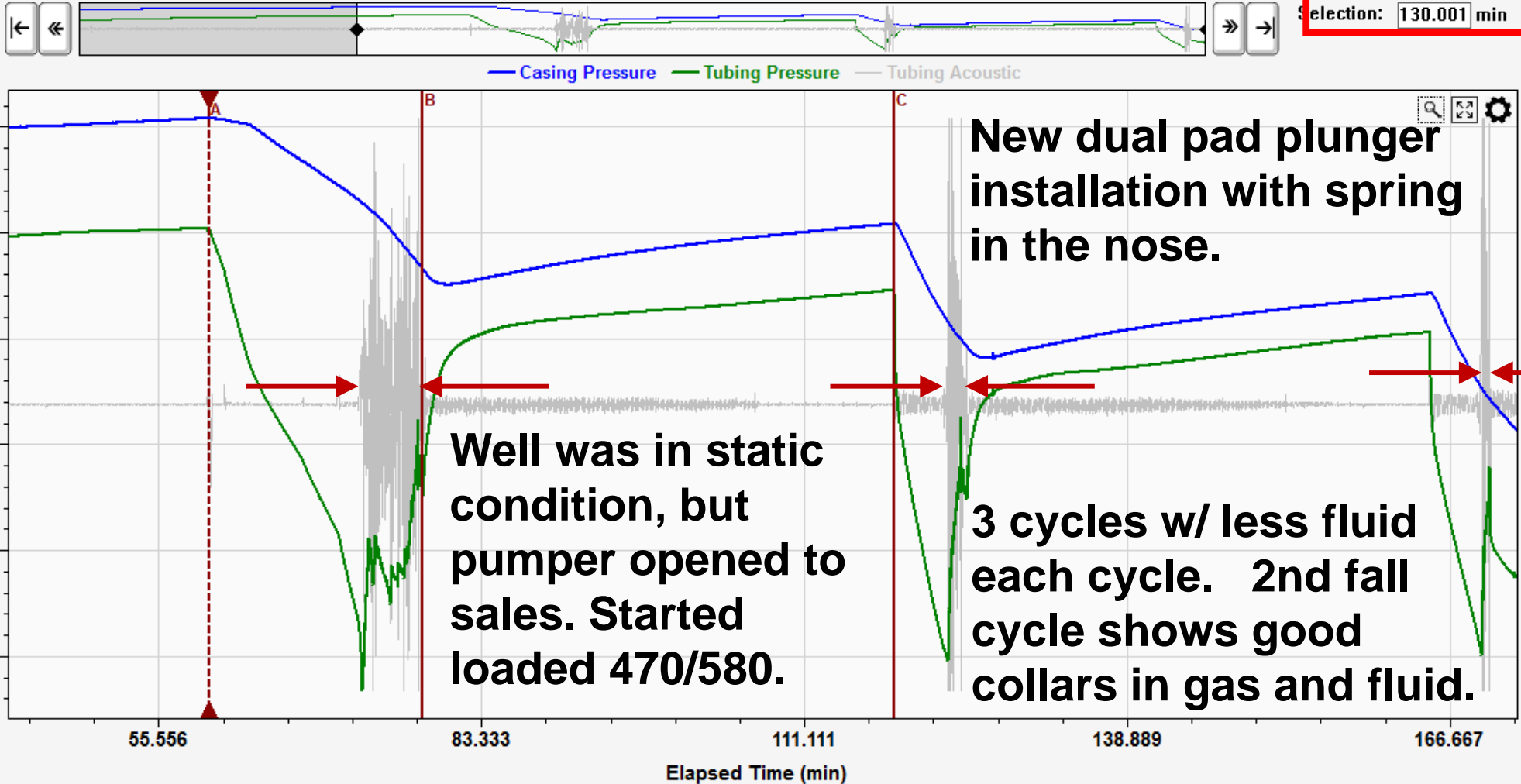
Define Cycle

Cycle Limits

Plunger Fall

Gas Properties

Selection: 130.001 min



Cycle Starts With:

Valve Open (Unloading Begins)

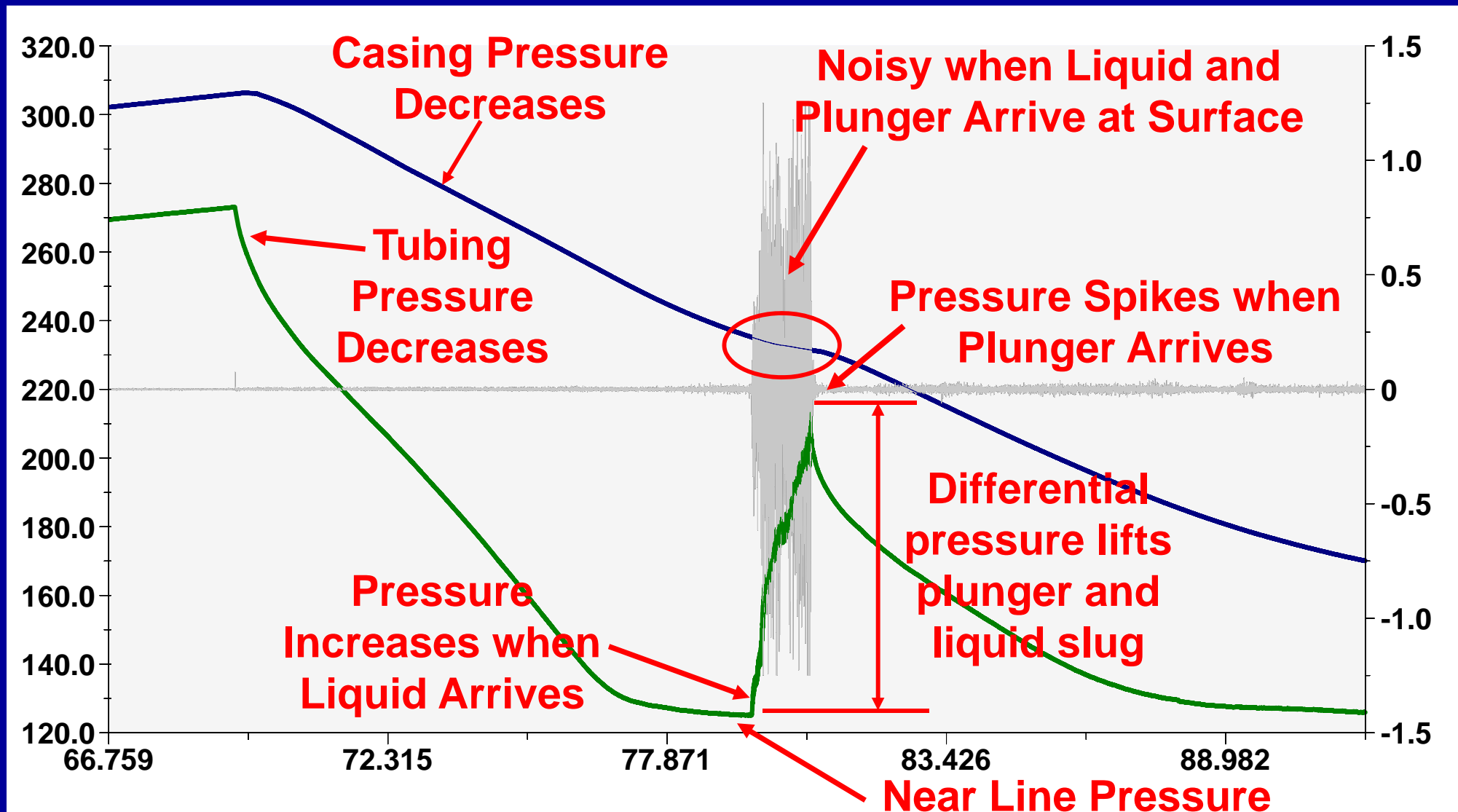
Valve Close (Shut-in Begins)

Marker	Action	Time (min)	Tub...(psi (g))	Cas...(psi (g))	Acoustic
→ A	Valve Open (Unloading Begi...	59.806	502.6	608.1	-0.004324466
B	Valve Close (Shut-In Begins)	78.278	251.1	466.0	0.055521280
C	Valve Open (Unloading Begi...	118.832	442.2	508.4	0.210181773

Plunger_3CyclesFromStatic

Apply To Marker

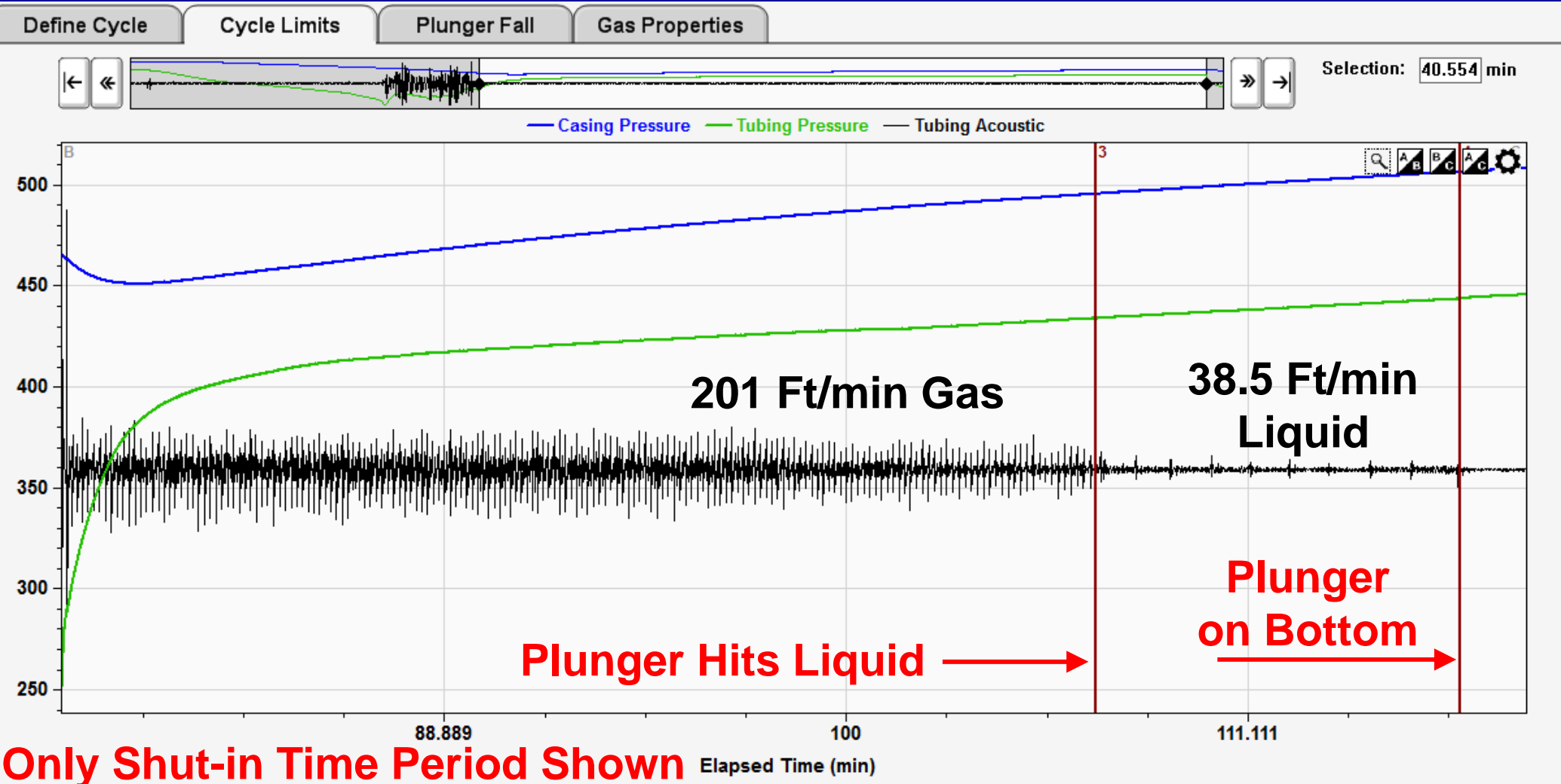
Unloading begins when Controller opens motor valve between tubing and flow line.



Operational Benefits of Plunger Tracking

1. Plunger lift program takes the guess work out of setting fall times.
2. Accurate fall time measured from the time the plunger begins fall to the time the plunger hits the seat nipple or bottom hole spring.
3. Increased gas production with less shut-in time.
4. After-flow can be set by monitoring pressure to determine when casing pressure starts to rise then well loading begins. Use Foss & Gaul!
5. Save time by ensuring all plunger runs are made and maximize sales time.

Take Guess Work Out of Setting Shut-in Time



Only Shut-in Time Period Shown

Marker	Action	Time (min)	Tub...(psi (g))	Cas...(psi (g))	Acoustic
1	Liquid Arrives	73.047	74.1	528.2	-0.044774562
2	Plunger Arrives	77.868	293.0	471.5	0.431897640
3	Plunger Hits Liquid	106.914	434.1	495.7	0.002819300
4	Plunger On Bottom	116.977	443.9	506.6	0.000317395

Count Collars for Fall Velocity & Depth

Define Cycle

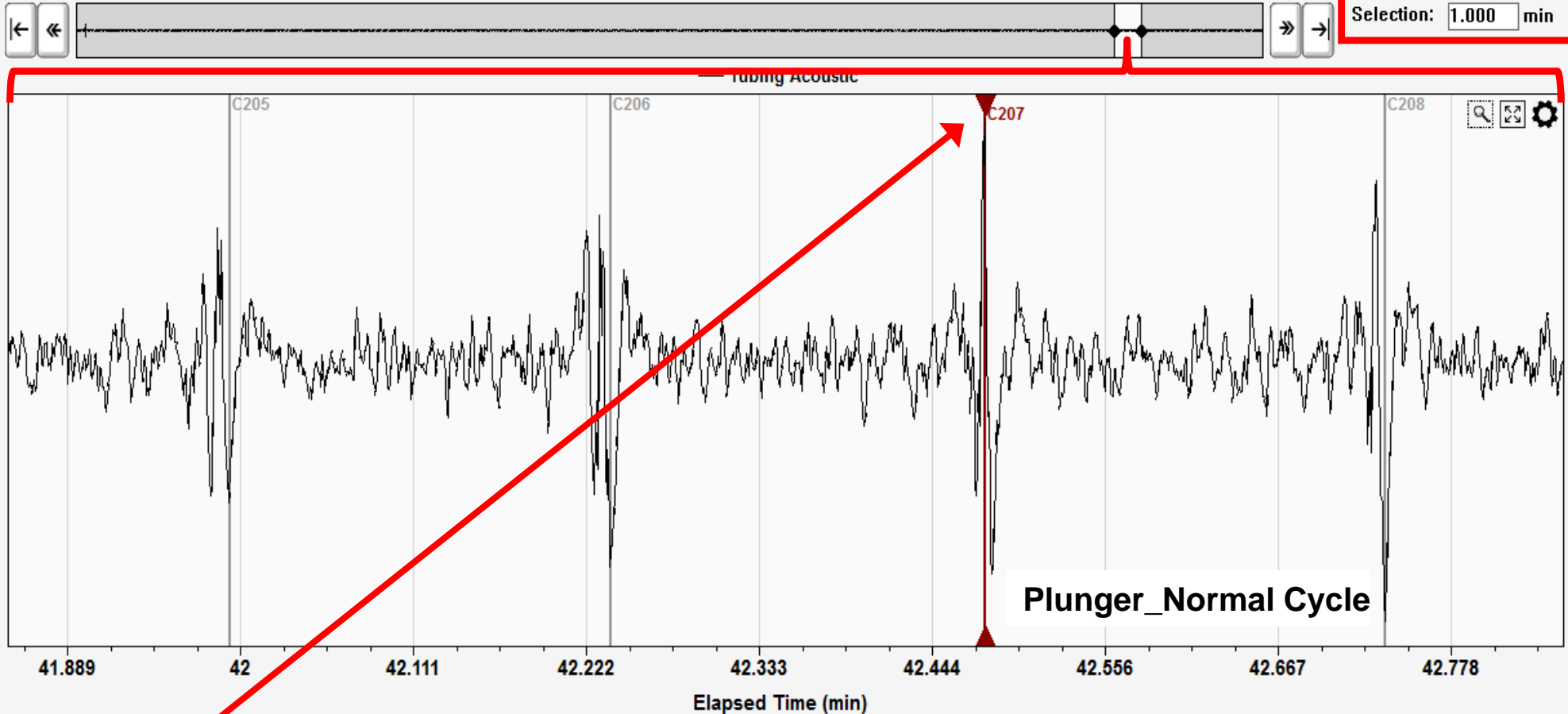
Cycle Limits

Plunger Fall

Gas Properties

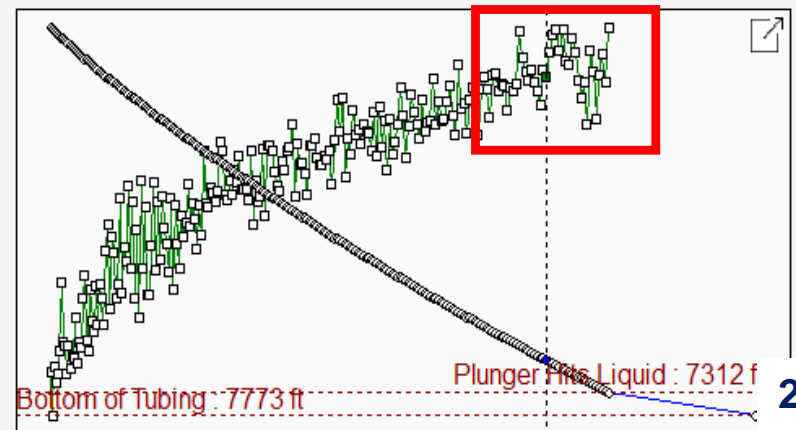
Plunger_Normal Cycle

Selection: 1.000 min



Collar #207 42 min

#	Time (min)	Velocity (ft/min)	Depth (ft)
C206	42.238	-131.43	6633.20
→ C207	42.478	-133.86	6665.40
C208	42.736	-125.18	6697.60
C209	43.006	110.01	6720.80



Average Plunger Vel. (gas): -168.19 ft/min Average Jts/min (gas): 5.223

Average Plunger Vel. (Liq.): -39.18 ft/min Average Jts/min (Liq.): 1.217

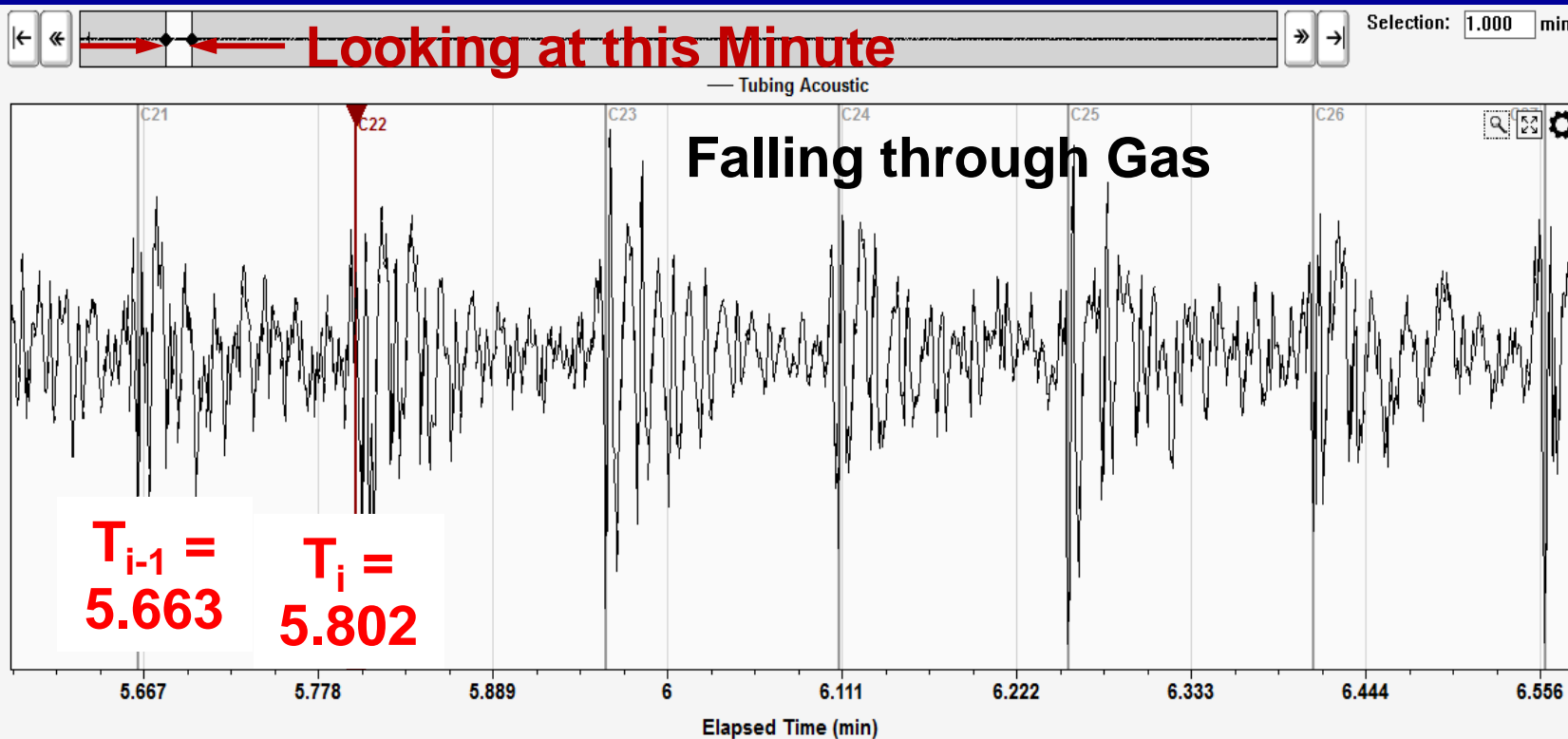
Velocity: Plunger Fall Speed Between Two Consecutive Counted Collars

Plunger Velocity @ Joint 22 equals the change in depth divided by the change in elapsed time.

$$\text{Velocity} = (D_i - D_{i-1}) / (T_i - T_{i-1}) = -231.8 \text{ ft/min}$$

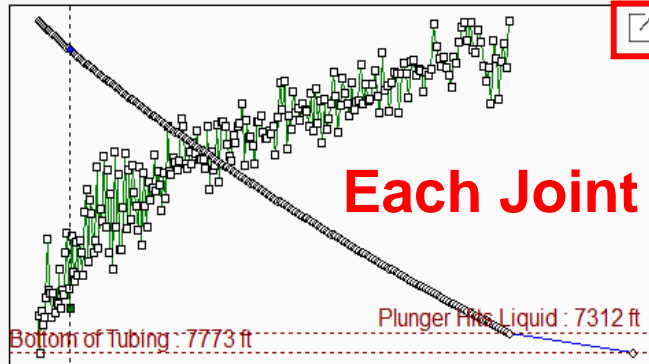
$D_{i-1} = 676.2$

$D_i = 708.4$



Collar #22 6 min Remove Done Remove All

#	Time (min)	Velocity (ft/min)	Depth (ft)
C20	5.519	-201.95	644.00
C21	5.663	-223.78	676.20
→ C22	5.802	-231.84	708.40
C23	5.961	202.66	740.60



Average Plunger Vel. (gas): -168.20 ft/min

Average Jts/min (gas): 5.224

Average Plunger Vel. (Liq.): -39.18 ft/min

Average Jts/min (Liq.): 1.217

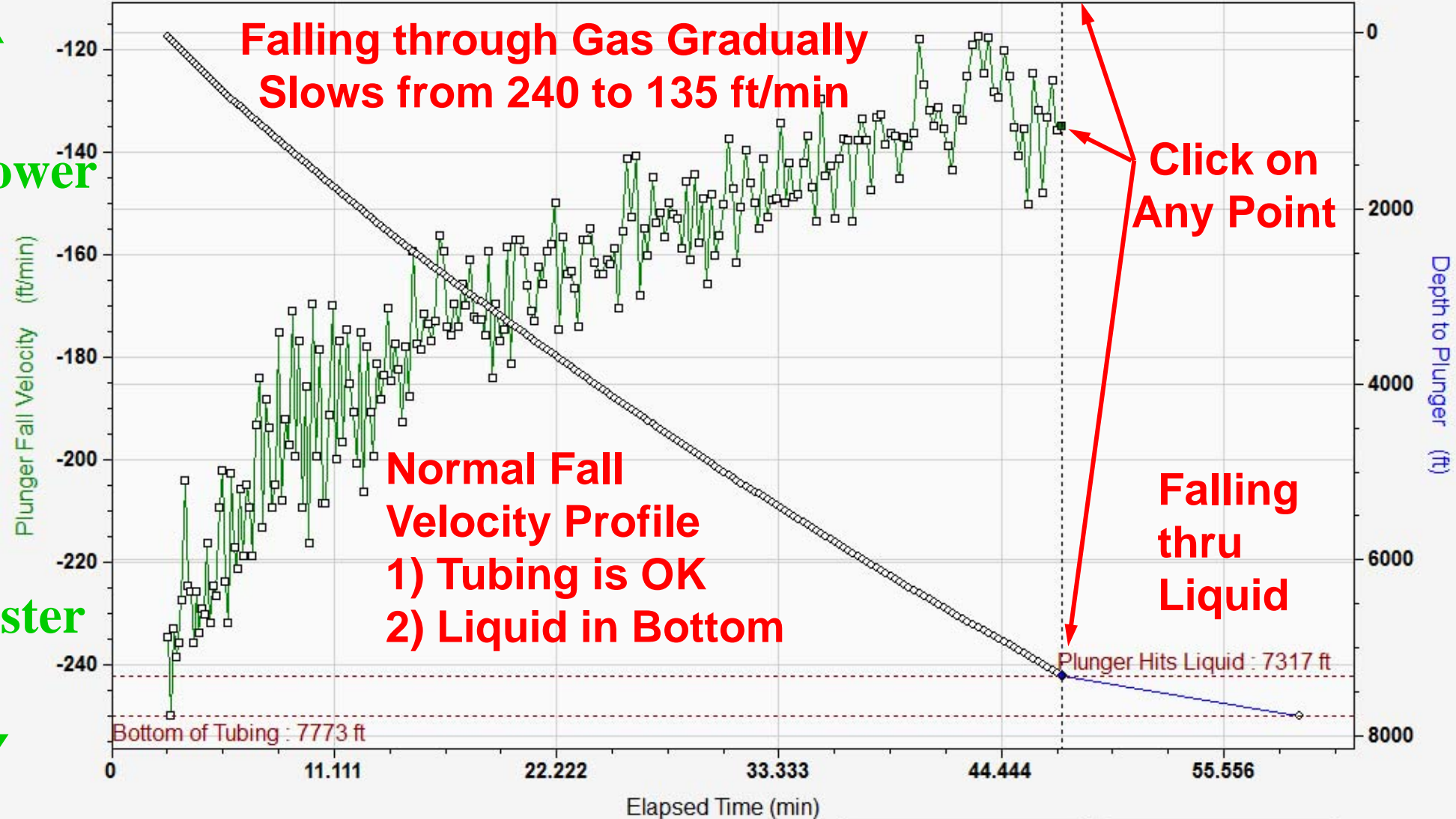
Normal Fall Velocity [During Shut-in]

↑
Slower

Faster
↓

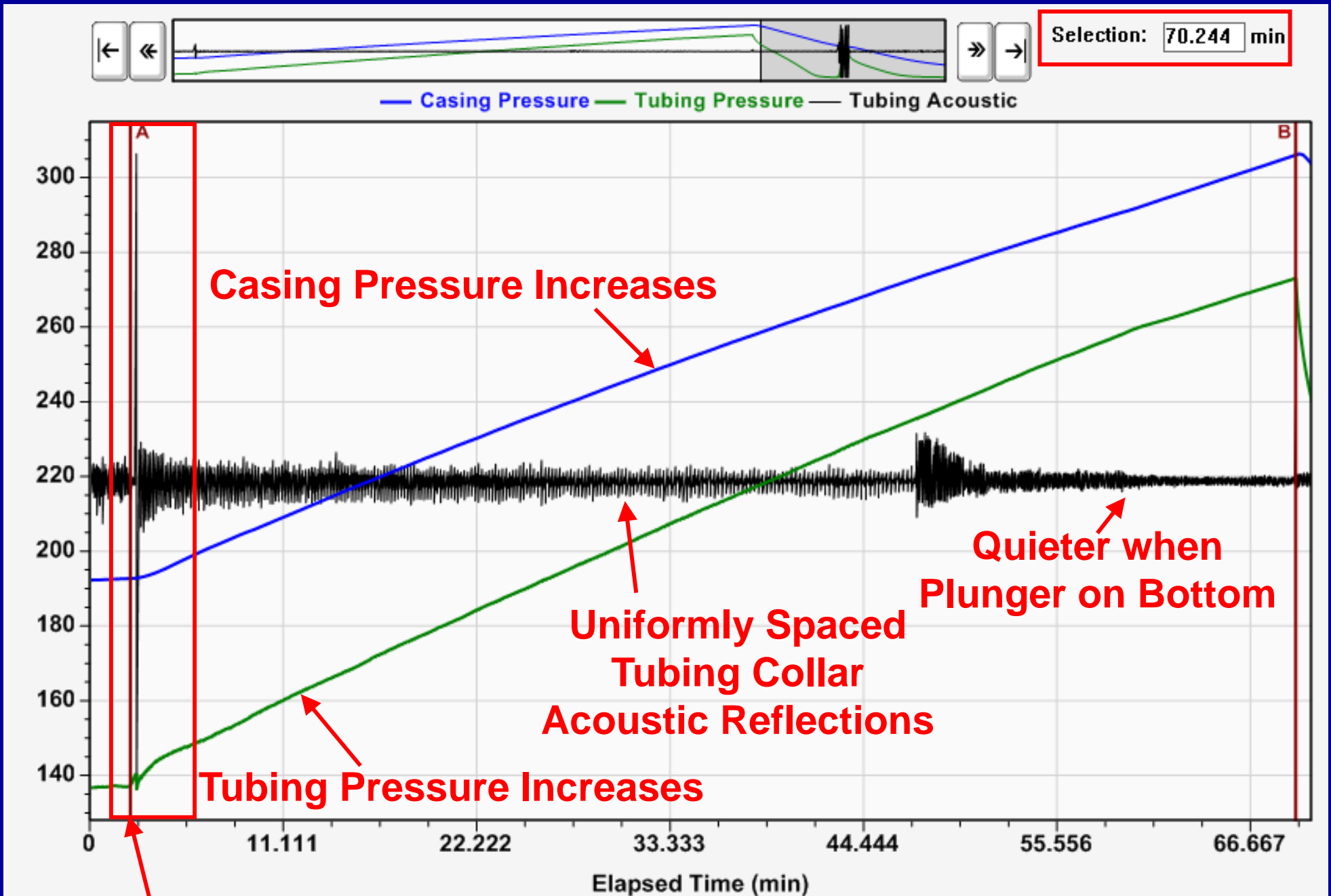
Velocity and Depth Graph

Collar # C227
Depth To Plunger: 7309.40 ft Plunger Fall Velocity: -134.79 ft/min Elapsed Time: 47.451 min



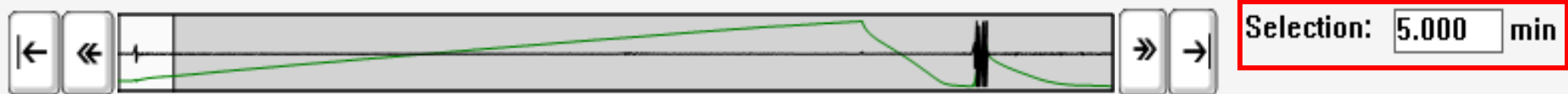
Export Invert Velocity Axis

Shut-in Begins When the Flow Line Motor Valve Closes (Flow down flow line stops)

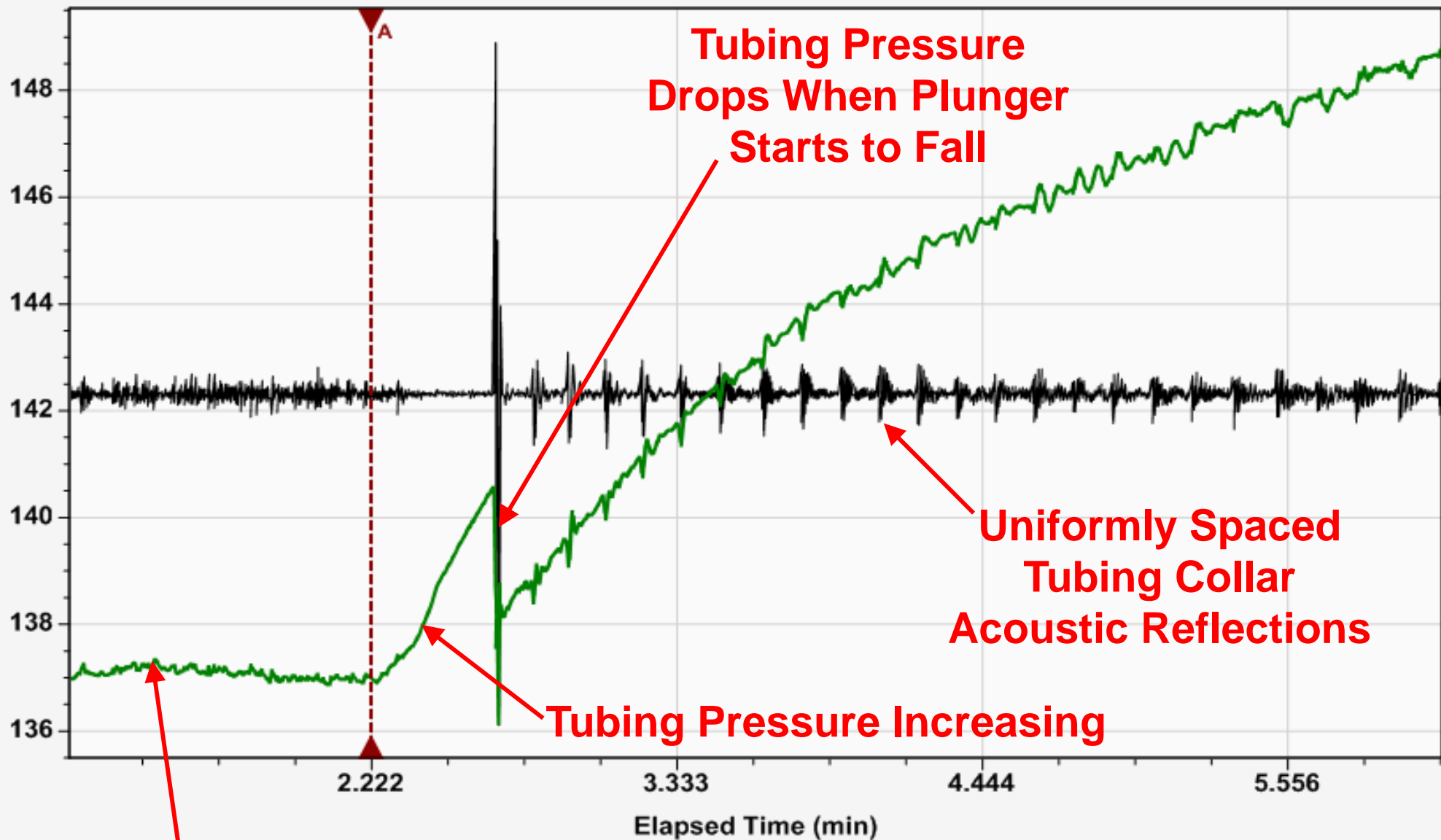


Zoom in to 5 minute X-axis Range to see Details

Shut-in Begins When the Flow Line Motor Valve Closes (Flow down flow line stops)



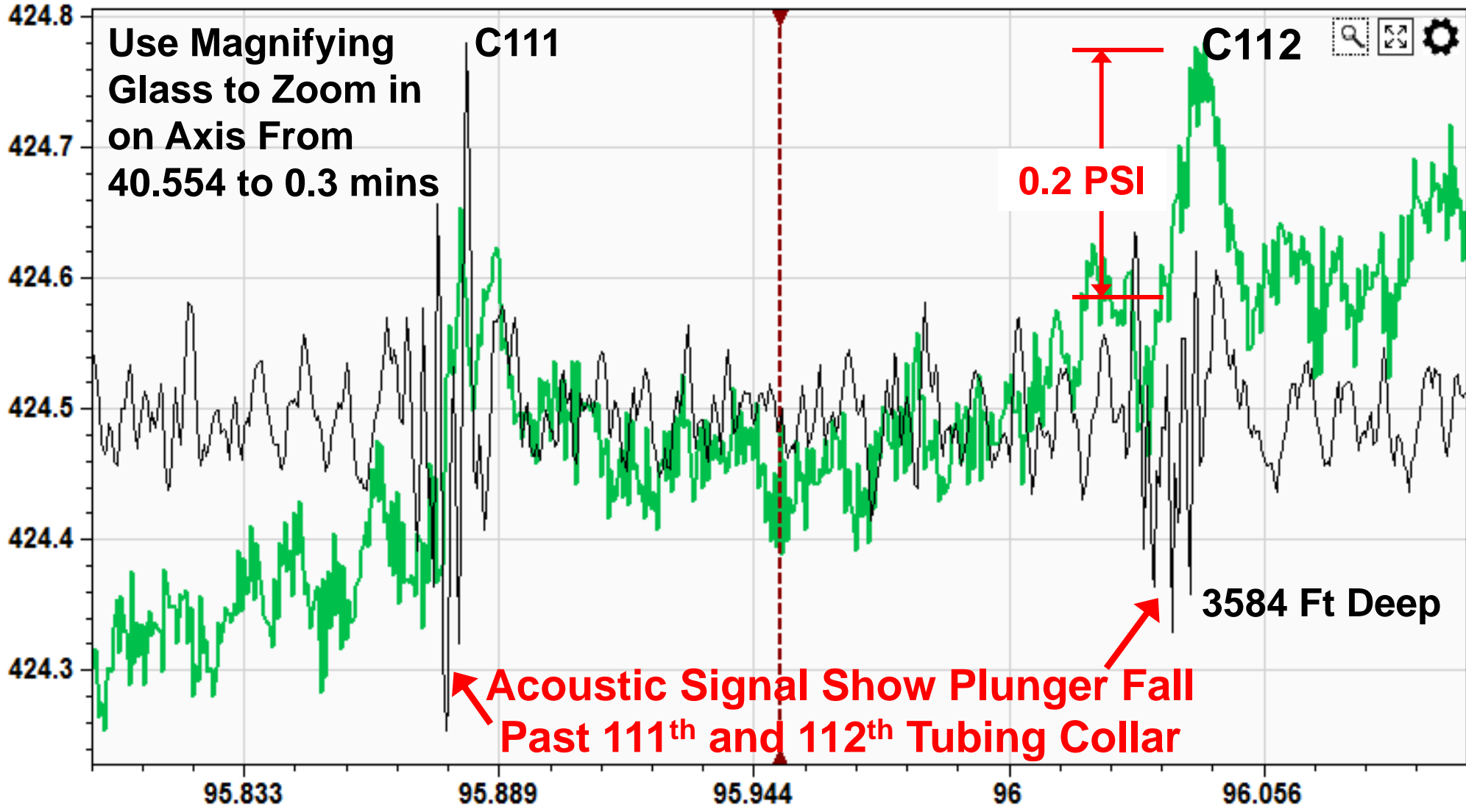
— Tubing Pressure — Tubing Acoustic



Pick Beginning of Shut-in When Tubing Pressure Just Starts to Increase 25

0.3 Min of Pressure & Acoustic Data Shows 0.2 psi Pressure Wave Created at Collar # 112

Plunger_3CyclesFromStatic — Tubing Pressure — Tubing Acoustic

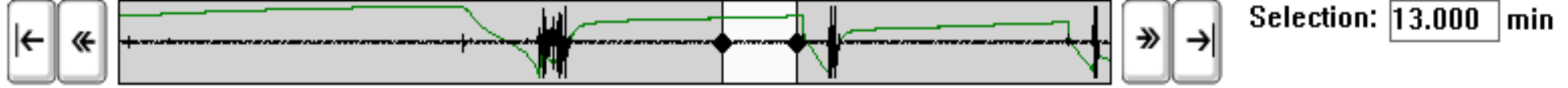


Time 95.950 min

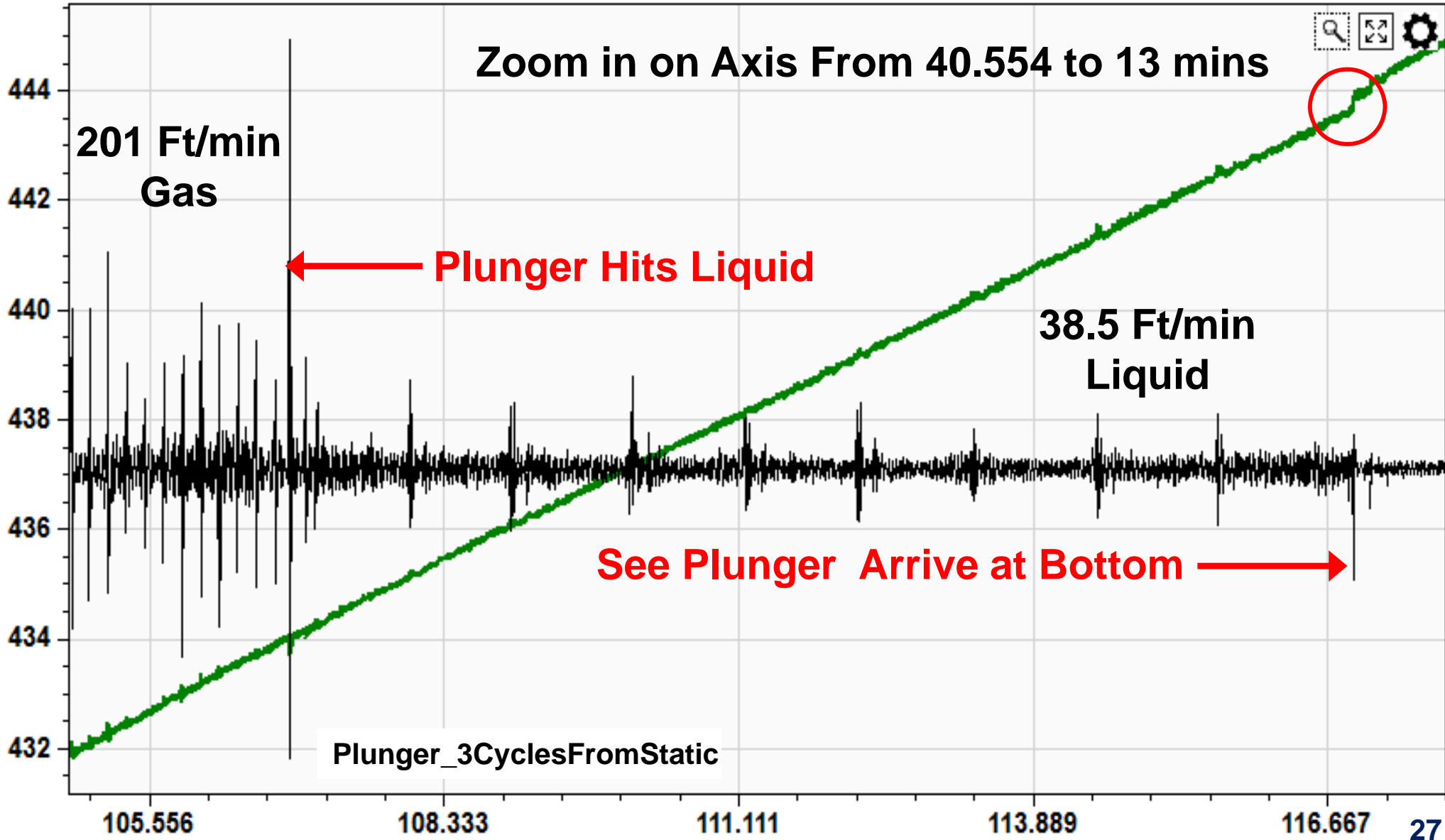
Tubing -0.000667 mV 424.5 psi (g)

Casing 481.0 p 26

Minimize Unnecessary Shut-in Time



— Tubing Pressure — Tubing Acoustic



Gas Properties Determined by Fall

Define Cycle

Cycle Limits

Plunger Fall

Gas Properties

Determine Gas Specific Gravity by Selecting Echo Repeats

Acoustic Velocity: 1364.53 ft/sec



- E65 1370.34
- E52 1410.09
- E57 1352.14
- E65 1370.34
- E67 1352.78
- E74 1337.32

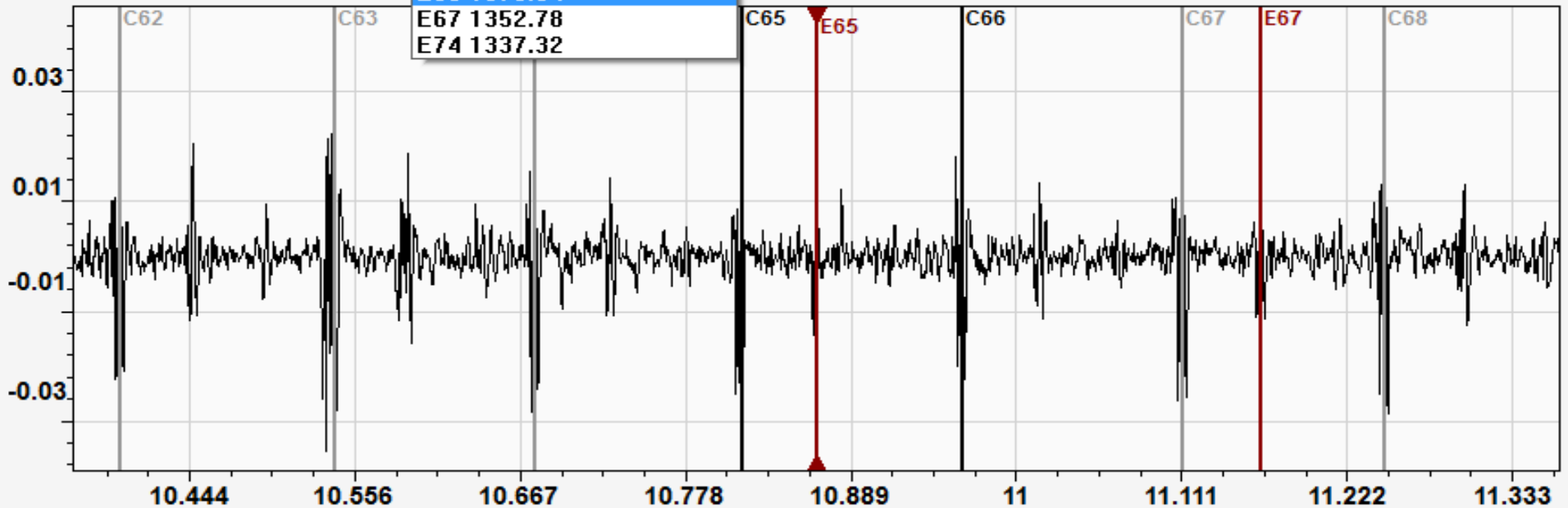


Remove

Done



Tubing Acoustic



Enter Gas Specific Gravity, Composition Analysis, or Acoustic Velocity

Acoustic Velocity: 1369.58 ft/sec

Retrieve Gas Gravity from Previous Acoustic Test

Acoustic Velocity: 757.14 ft/sec

The liquid level test used for analysis:
10/15/2004 05:08:10AM

Plunger_Hole in Tbg Deep

Acoustic Velocity 1364.53

Gas Specific Gravity 0.65400 (Air = 1)

Troubleshooting by Tracking Plungers

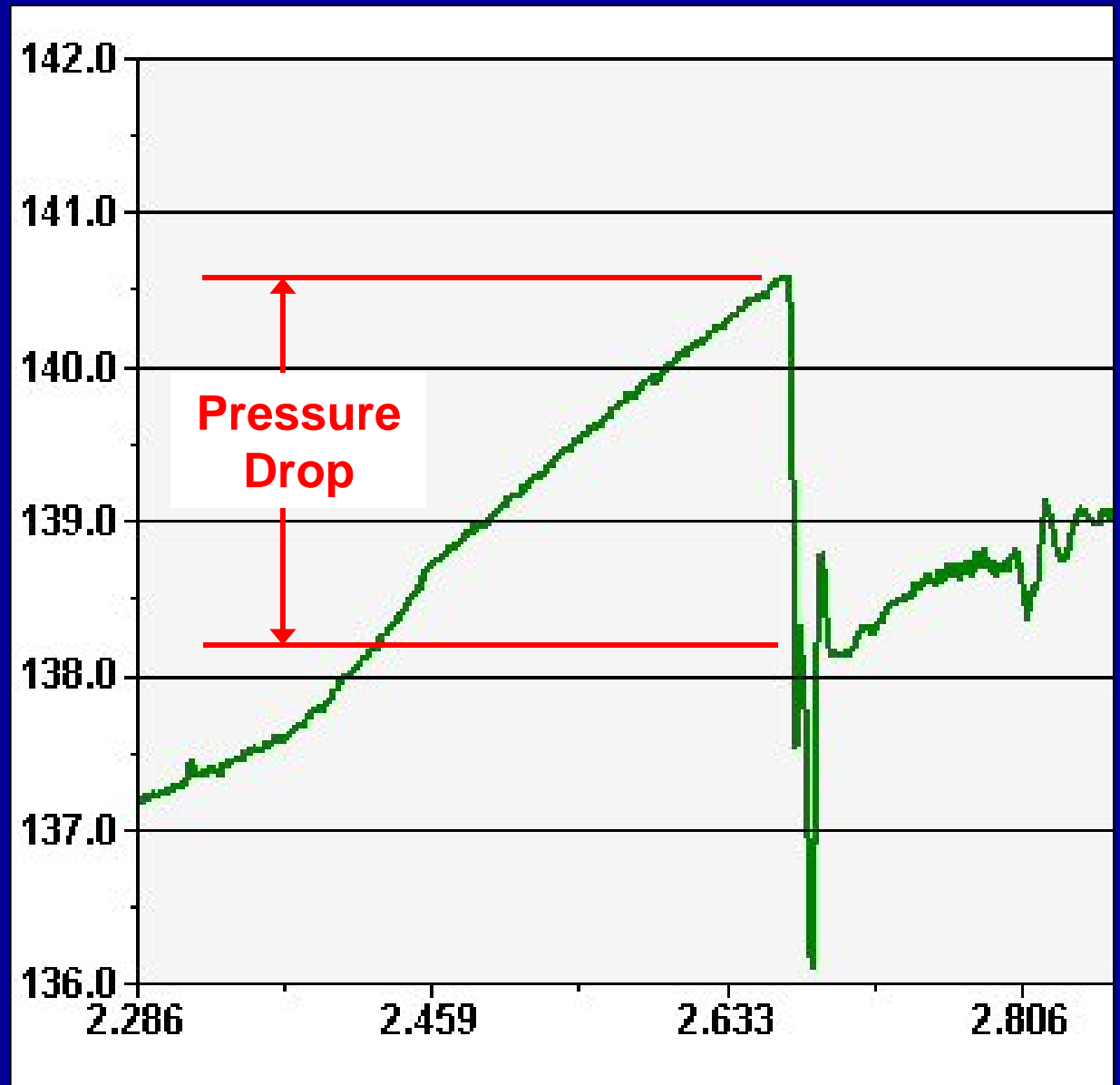
1. Find holes in tubing of Gas wells or Plunger Lift wells by monitoring tubing and casing pressure while using acoustic to determine depth as plunger is falling.
2. Releasing plunger from the lubricator catcher, causes 2 to 3 psi drop in the tubing pressure as differential pressure is used to support plunger while falling.
3. Tubing pressure will increase by 2 to 3 psi, when plunger falls by a hole or stops. There "may" be a decrease in casing pressure.
4. Collars can be counted from the time the plunger starts falling to the time the pressure increases.
5. Procedure determines depth to stuck plunger or hole.

When Shut-in Begins the Tubing Pressure Drops as Plunger Starts to Fall



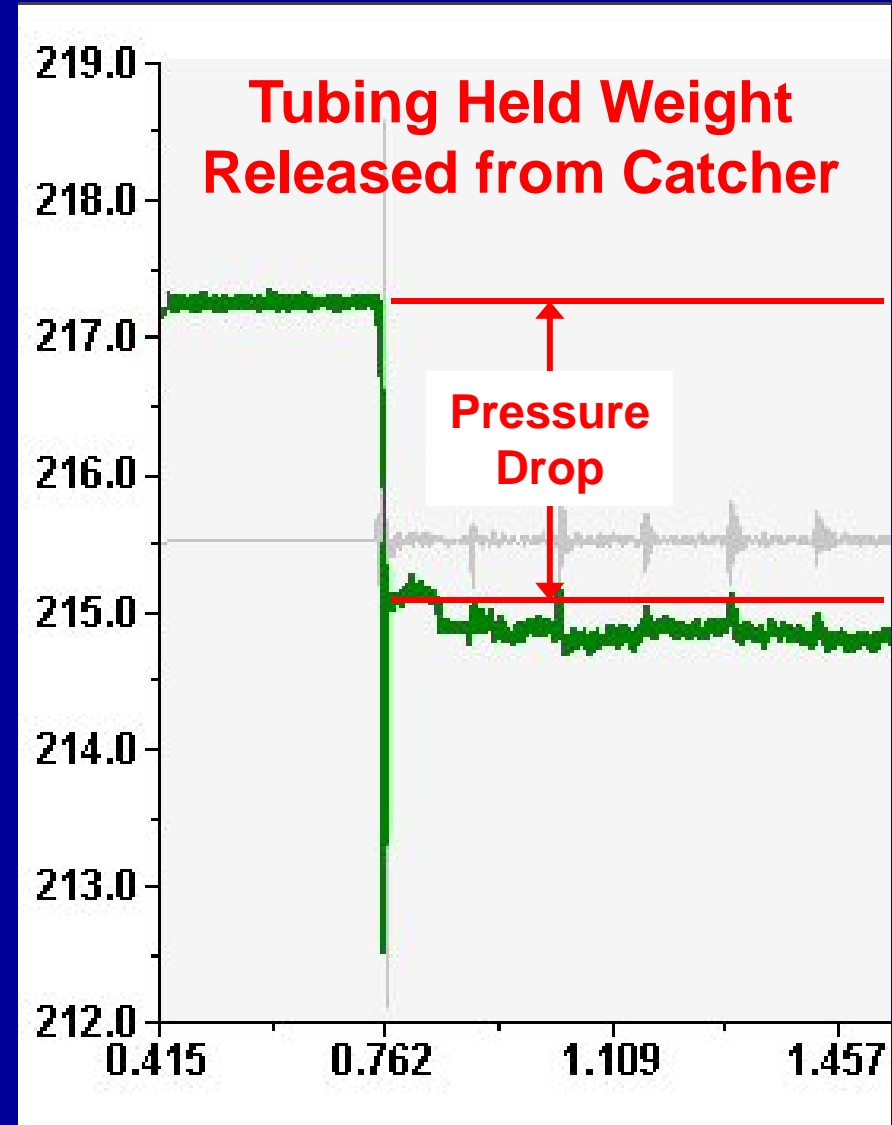
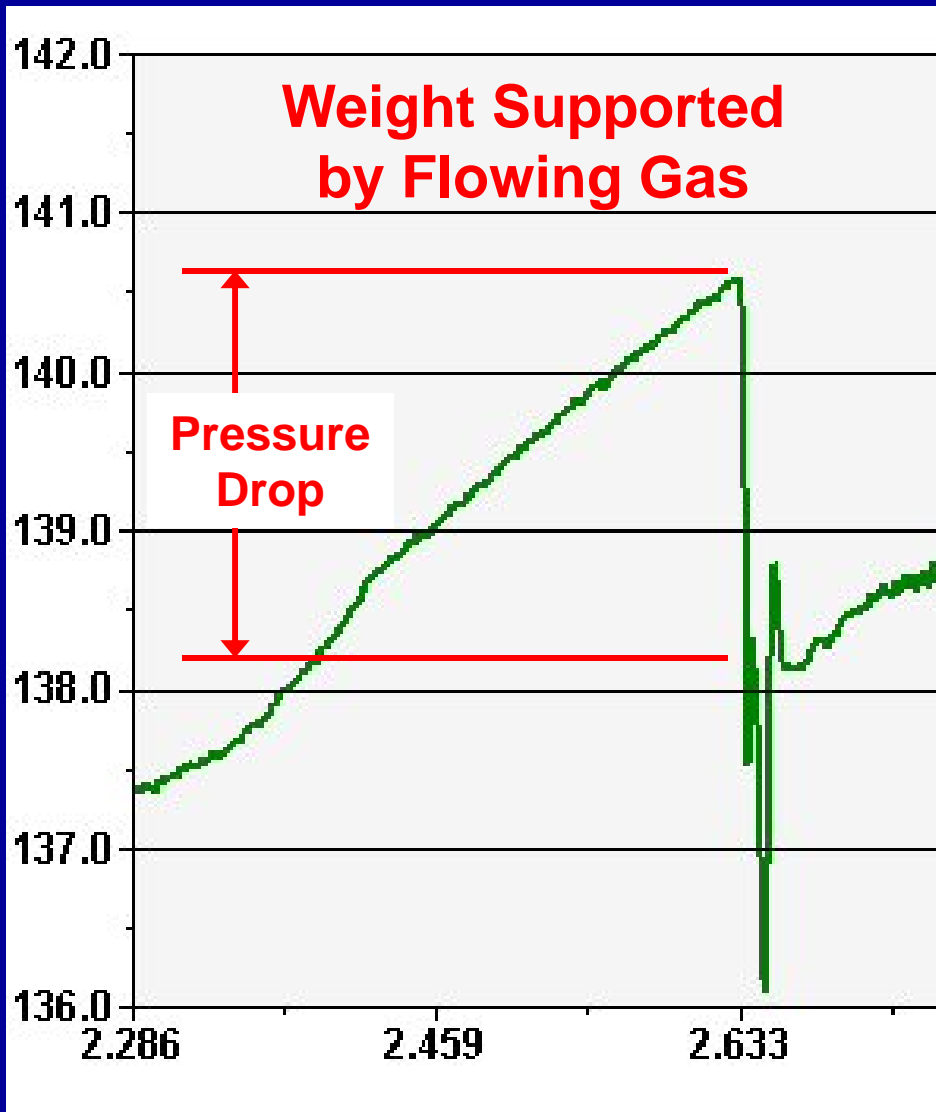
Pressure Drop =
Weight / Area

Pressure Drop =
2.4 psi



Plunger weight (8 lbs) / Area of 2-3/8"

Shut-in Begins and Tubing Pressure Instantly Drops as Plunger Starts to Fall

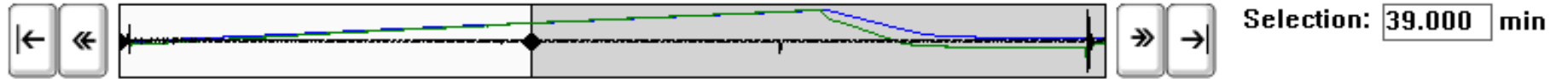


Pressure Drop =
Weight / Area

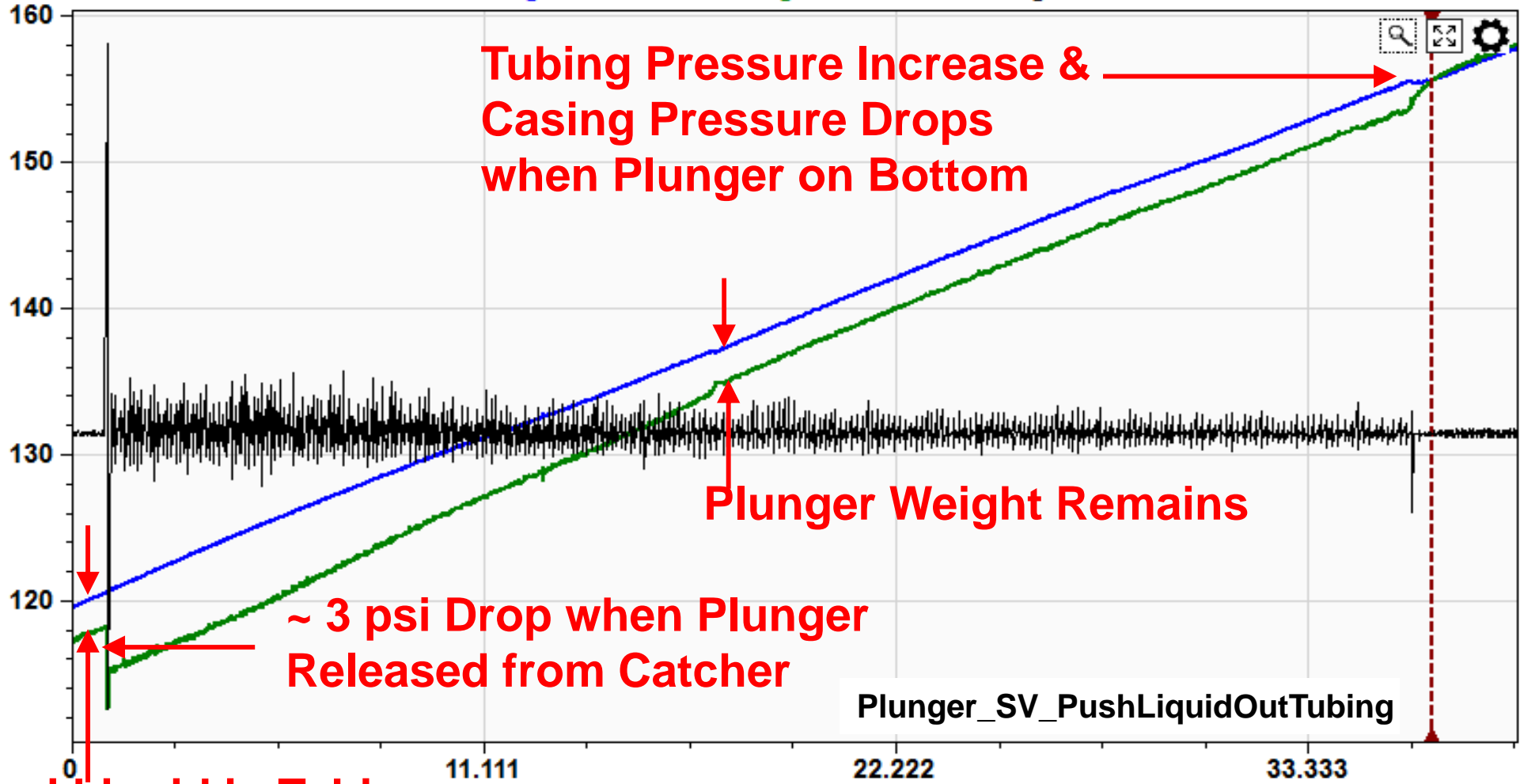
Plunger weight (8 lbs) / Area of 2-3/8"

Tubing & Casing Pressure

React to Plunger Falling in Well



— Casing Pressure — Tubing Pressure — Tubing Acoustic



Plunger_SV_PushLiquidOutTubing

Time 36.650 min

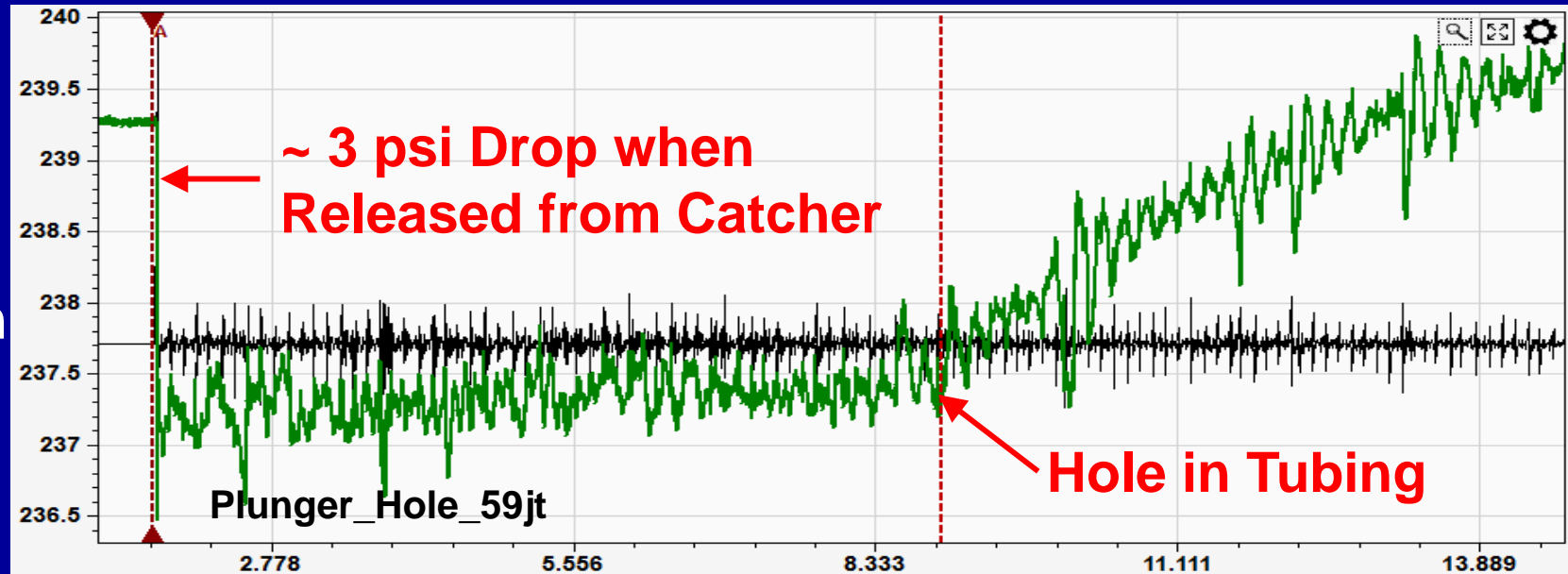
Tubing -0.000245 mV

Casing 155.6 psi (g)

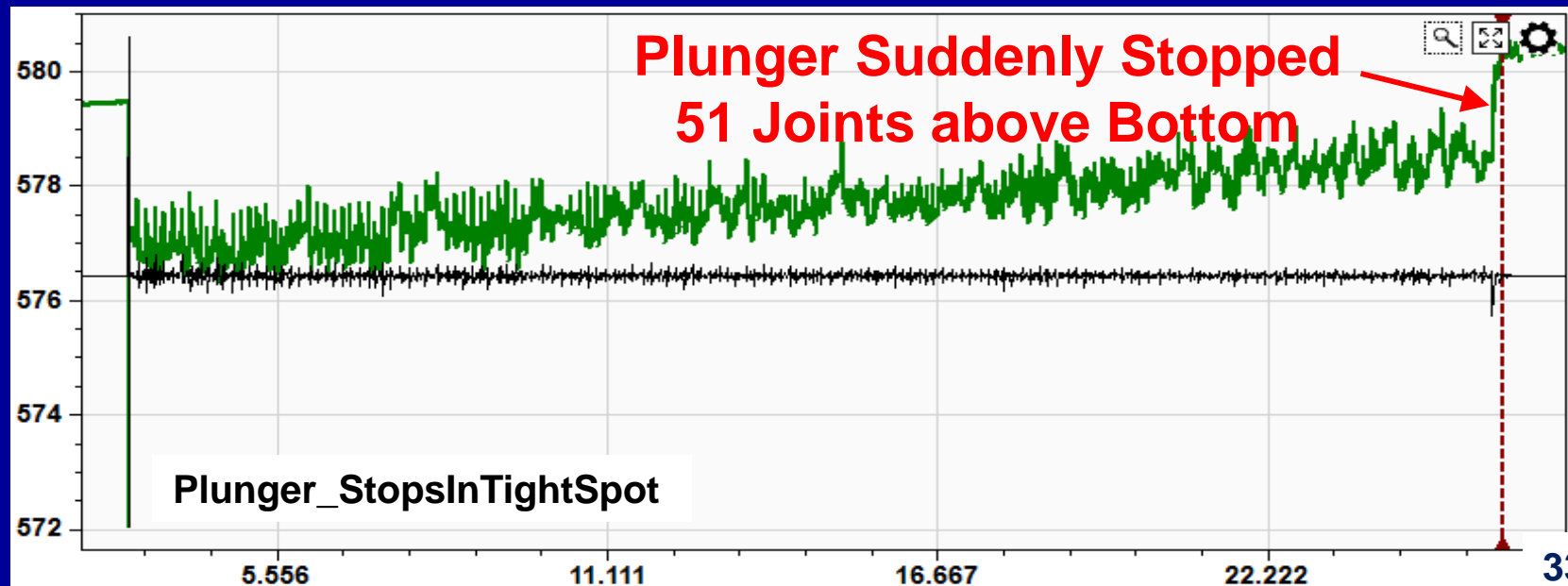
Casing 155.7 psi

Tubing Pressure Change Helps to Identify Downhole Problems

Plunger falls Past Hole at 1800 feet and Pressure from Casing Flows Into Tubing



Rapid Tubing Pressure Increase if Plunger has Sudden Stop



Hole in Tubing

- 1) Hole was 156 jts from surface or 5054' based on 32.4' joint lengths
- 2) Hole measured with micrometer to be 0.160" by 0.125".



Analysis Plots Shows Depth to Hole

Cycle Analysis

Analysis Plots

Predicted Plunger Fall

00:00:00 00:45:15

00:44:59

Step Size



00:43:14



7

Sec

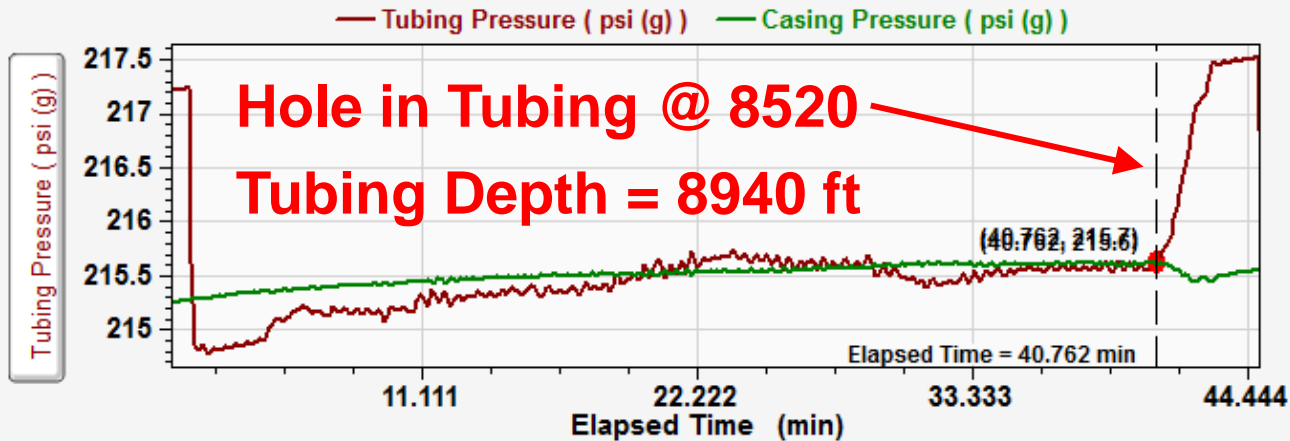
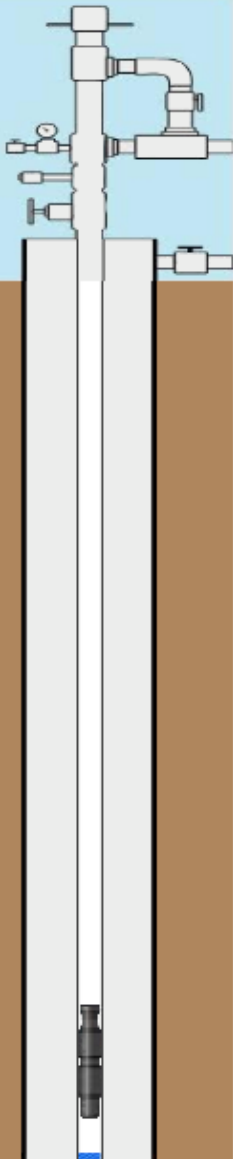
U Af

Shut-In

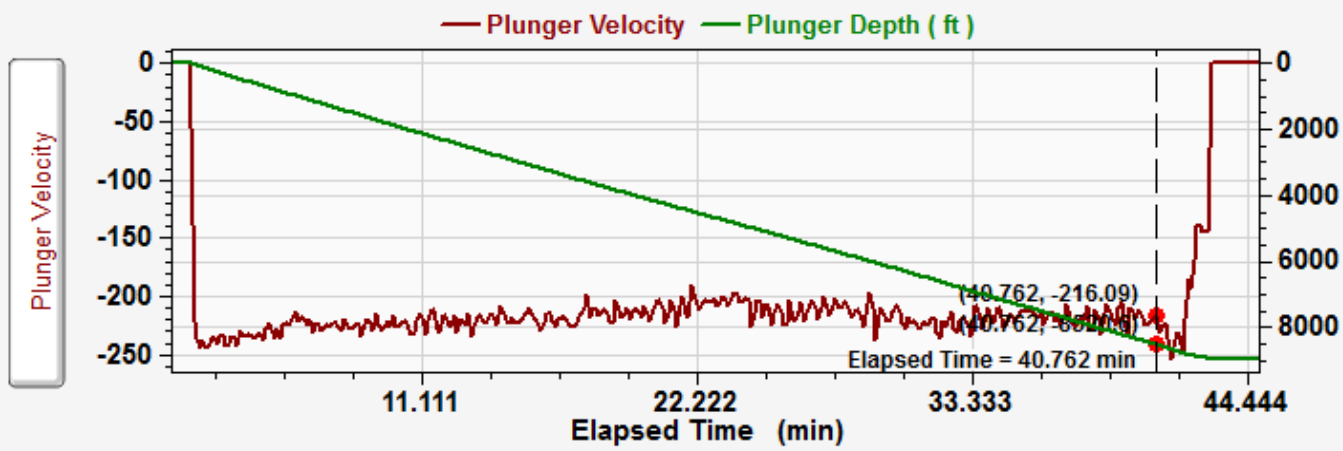
Time of Analysis: 00:40:45

Operational Cycle: Shut-In

Elapsed Time: 00:40:29



Combine L & R Axes



Tubing Pressure

215.7 psi (g)

Casing Pressure

215.6 psi (g)

Elapsed Time

40.762 min

Plunger Velocity

-216.09 ft/min

Plunger Depth

-8520.6 ft

Elapsed Time

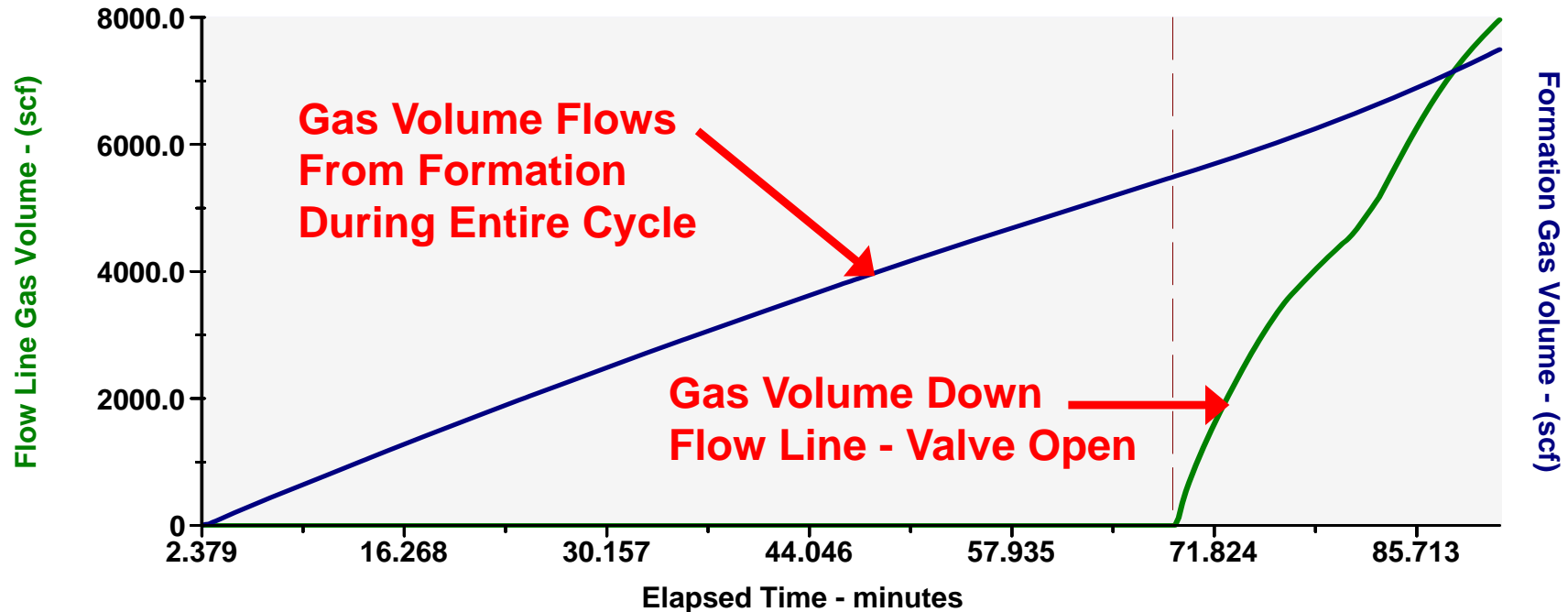
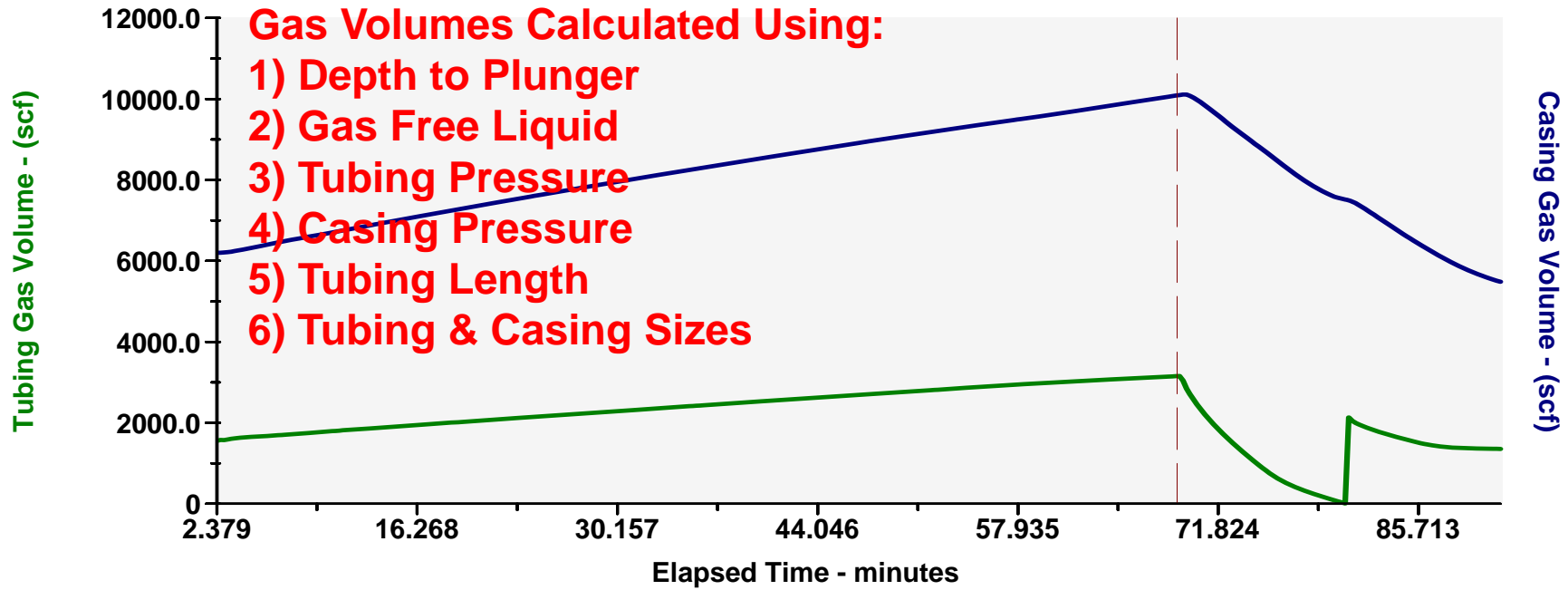
40.762 min

Export

Plunger_Hole in Tbg Deep

Time Range 43.983 min

Gas Flow Rates During Cycle



Know Where the Plunger Is

1. Plunger Lift Tracking increases safety of plunger lift operations by knowing where the plunger is in the tubing.
2. If a plunger is not going to bottom and the well is pressured up, then the plunger could surface dry at a very high velocity.
3. High Velocity Can damage equipment!
4. Arrival at high velocity can cause equipment damage and could result in exceeding the mechanical integrity limits of the lubricator

Steps to Track a Plunger Using Wireless & TAM



Good Line-of-sight



Good Line-of-sight

Wireless Gas Gun OR Pressure Sensor on Casing

Start TAM

1. Click "Pick Well" and Double Click Well name for the well where data is to be acquired.
2. Use Create... to create a New Well if one does not exist.
3. Be sure to enter at least: daily production rates, tubing & casing sizes, average joint length, tubing & S/N depth and formation depths.

The screenshot displays the TAM software interface. On the left, there's a well diagram with a 'Gun' icon pointing to a well. The main area shows a 'Pick a Well' dialog box with a search bar and a list of wells. The well 'Charlie Lambert A-760' is highlighted in red. Below the dialog, the 'Elapsed Time' is shown as 08-06:15:53 PM. At the bottom, the 'Time' is 09-04:24:03 AM. The background shows various data plots and a 'Production' summary: 06/08/16, 2 BOPD, 5 BWPD.

Setup Hardware
Base not connected

Pick Well

Charlie Lambert A-760

Gun

F2 Liquid Level

F3 Dynamometer

F4 CBE

F5 PLIFT

F11 History...

F12 Utilities

Production: 06/08/16
2 BOPD
5 BWPD

Elapsed Time 08-06:15:53 PM

Time 09-04:24:03 AM clock

Pick a Well

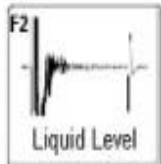
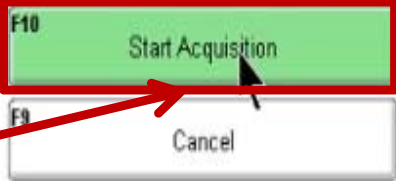
Load Create Delete Export

Search

Show Groups Show Close Wells No GPS Signal

- Plunger Test	
Charlie Lambert A-760	C
Thorman Plunger Lift test 1 min	T
weatherford dual pad	W
+ Polished Rod Diameter	
+ Poythress	
+ PSTR	
+ Quinn Pumps	
+ Ranch Oil	
+ Range Resources	
+ Raw Energy	
+ Rio Petro	
+ Rotaflex	
+ Rover Operations	
+ RPS Permian	
+ RSP Permian	
+ Russel Stevens	

1. Select PLIFT
2. Click "Start Acquisition"

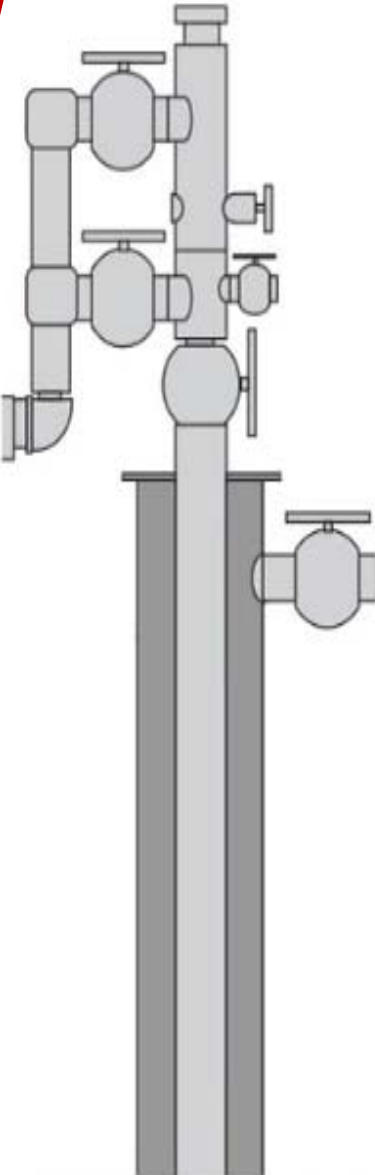


F11 History...

F12 Utilities

F1 Help

Select Sensors:



Tubing:

WRFG 201 ✓

97% ✓ Acquire Acoustic

✓ Acquire Pressure

Casing:

WRFG magsol ✓

96% ✓ Acquire Acoustic

✓ Acquire Pressure

Optional: [Modify...](#)

? Optional

Tubing:

Tubing Acoustic ---

Preview

Tubing Pressure --- psi(g)

Preview

Casing:

Casing Acoustic ---

Preview

Casing Pressure --- psi(g)

Preview

Sample Rate: 30 Hz

Setup Hardware

2 Sensors connected

Pick Well

Charlie Lambert A-760

Gun

LL: 8079 ft

Production: 06/08/16
2 BOPD
5 BWPD

LL:10/08/16 11:54:19AM

Zoom Edit

40

Time Range: 60 sec

Identify Sensors

F10 Start Acquisition
F9 Cancel

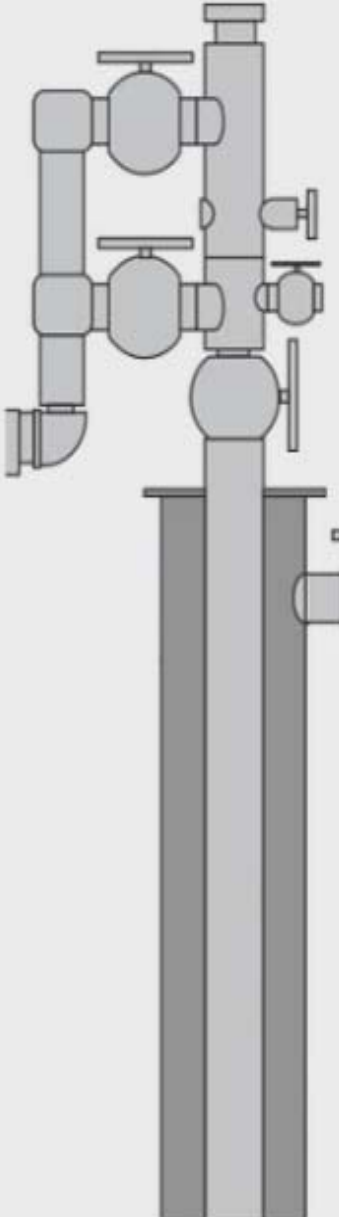


F11
History...

F12
Utilities

F1
Help

Select Sensors:



Tubing:

WRFG 201 ✓

100% ✓ Acquire Acoustic
✓ Acquire Pressure

Casing:

Optional

Optional: [Modify...](#)

Optional

Optional Sensor Attached to: Sales Line, Separator, or Other

Tubing:

Sample Rate: 30 Hz

Tubing Acoustic ---

Identify Wireless Gas Gun Attached to Tubing

Preview

Tubing Pressure --- psi(g)

Select Sensor Close

WRFG magsol

Identify Wireless Gas Gun or Pressure Transducer Attached to Casing

Preview

41 Time Range: 60 sec

Obtain Zero Offset on Pressure Transducer

TAM - Plunger Test : Charlie Lamb

Setup Hardware

2 Sensors connected

Pick Well

Charlie Lambert A-760

Gun

LL: 7817 ft

Production: 06/08/16
2 BOPD
5 BWPD

11-06/09/16 10:54:58AM

F2 Liquid Level

F3 Dynamometer

F4 CBE

F5 PLIFT

F11 History

F12 Utilities

F1

Sensor Details

All Sensors

Wireless Sensor - 12383778

Connected Connected

100%

WRFG 201

Rename

Zero Offset Coeff Sensor Check

Last Offset

-0.3 psi (g)

Last Offset: October 07, 2016

New Offset

-0.3 psi (g)

Temperature (degF): 73.5

Use Shown Value

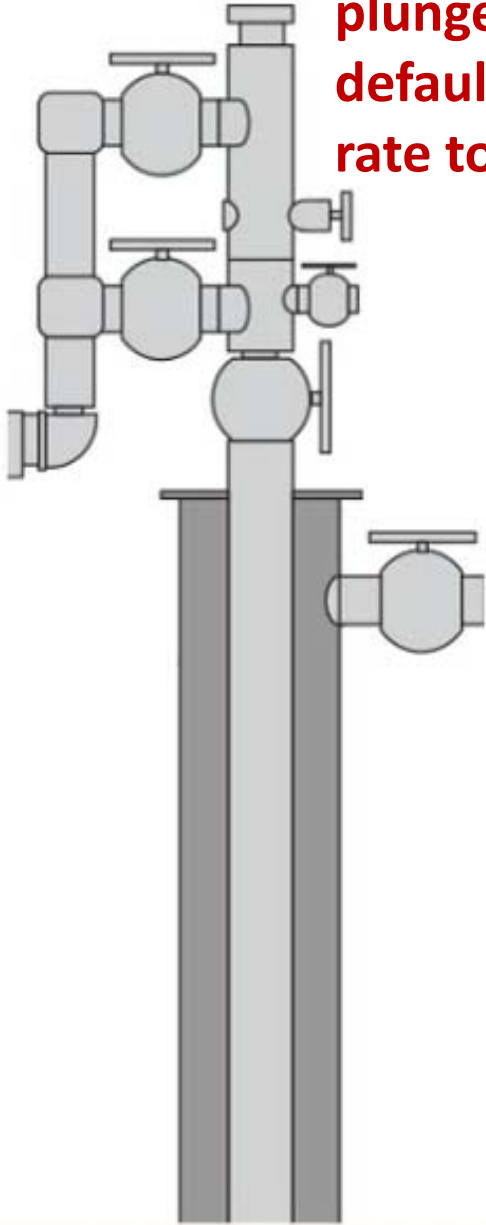
Click Button Twice to use New Offset Shown

Confirm Each Sensor Attached to Tubing/Casing/Optional with Preview



Select Sensors:

For high fall speed plungers increase the default 30 Hz sample rate to 120 Hz.



Tubing:

ACQ WRFG 201

100% Acquire Acoustic

Acquire Pressure

Casing:

ACQ WRFG magsol

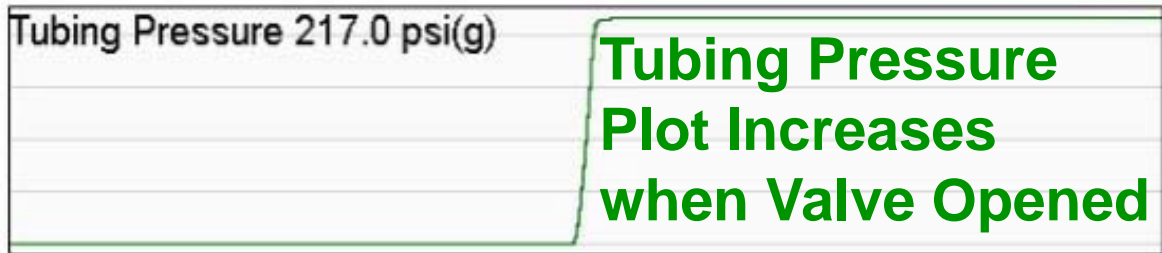
100% Acquire Acoustic

Acquire Pressure

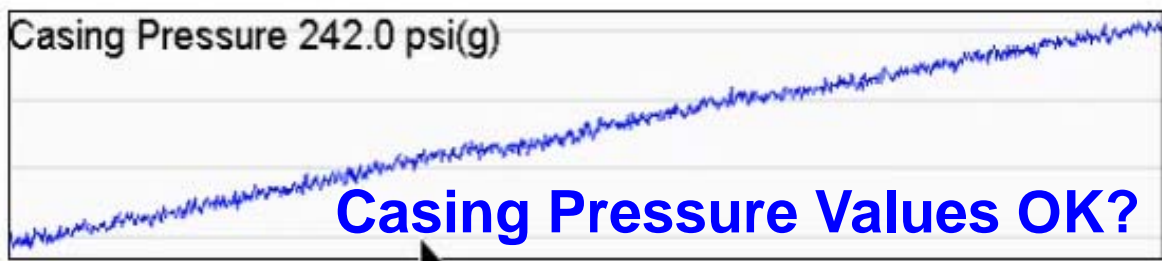
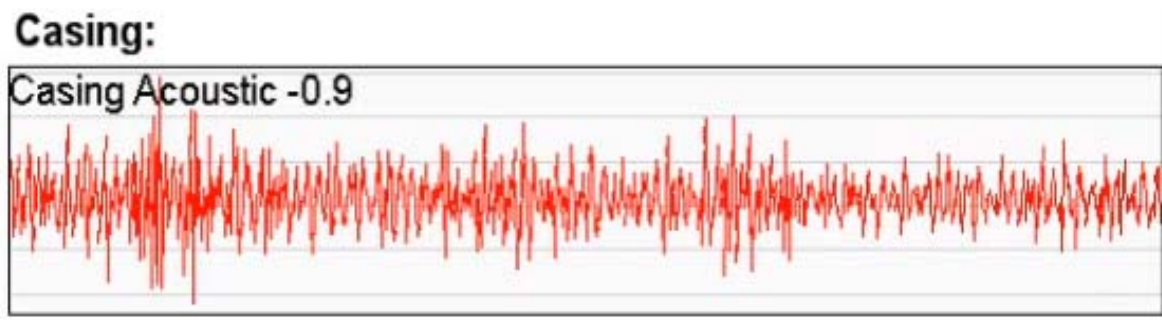
Optional: [Modify...](#)

? Optional

Tubing: Sample Rate: 30 Hz



Tubing Pressure Plot Increases when Valve Opened



Casing Pressure Values OK?

43

*****Not Saving Data*****

Time Range: 60 sec

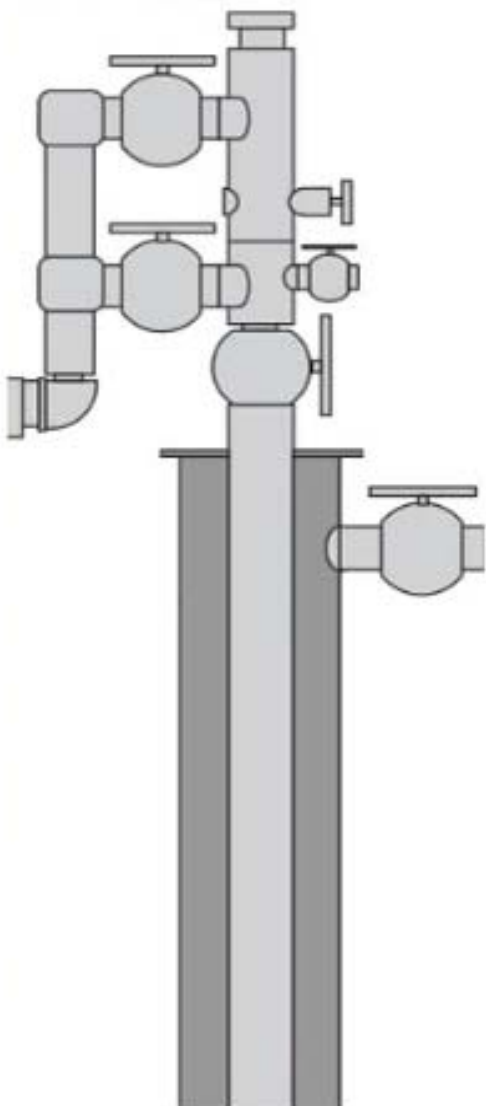
Must Stop Preview To Begin Acquiring Plunger Lift Data

Tap "F10" or Click Start Acquisition Button

F10 Start Acquisition 

F9 Cancel

Select Sensors:



Tubing:

WRFG 201 

97%  Acquire Acoustic

 Acquire Pressure

Casing:

WRFG magsol 

96%  Acquire Acoustic

 Acquire Pressure

Optional: [Modify...](#)

 Optional

Tubing:

Sample Rate: 30 Hz

Tubing Acoustic ---

Preview

Tubing Pressure --- psi(g)

Preview

Casing:

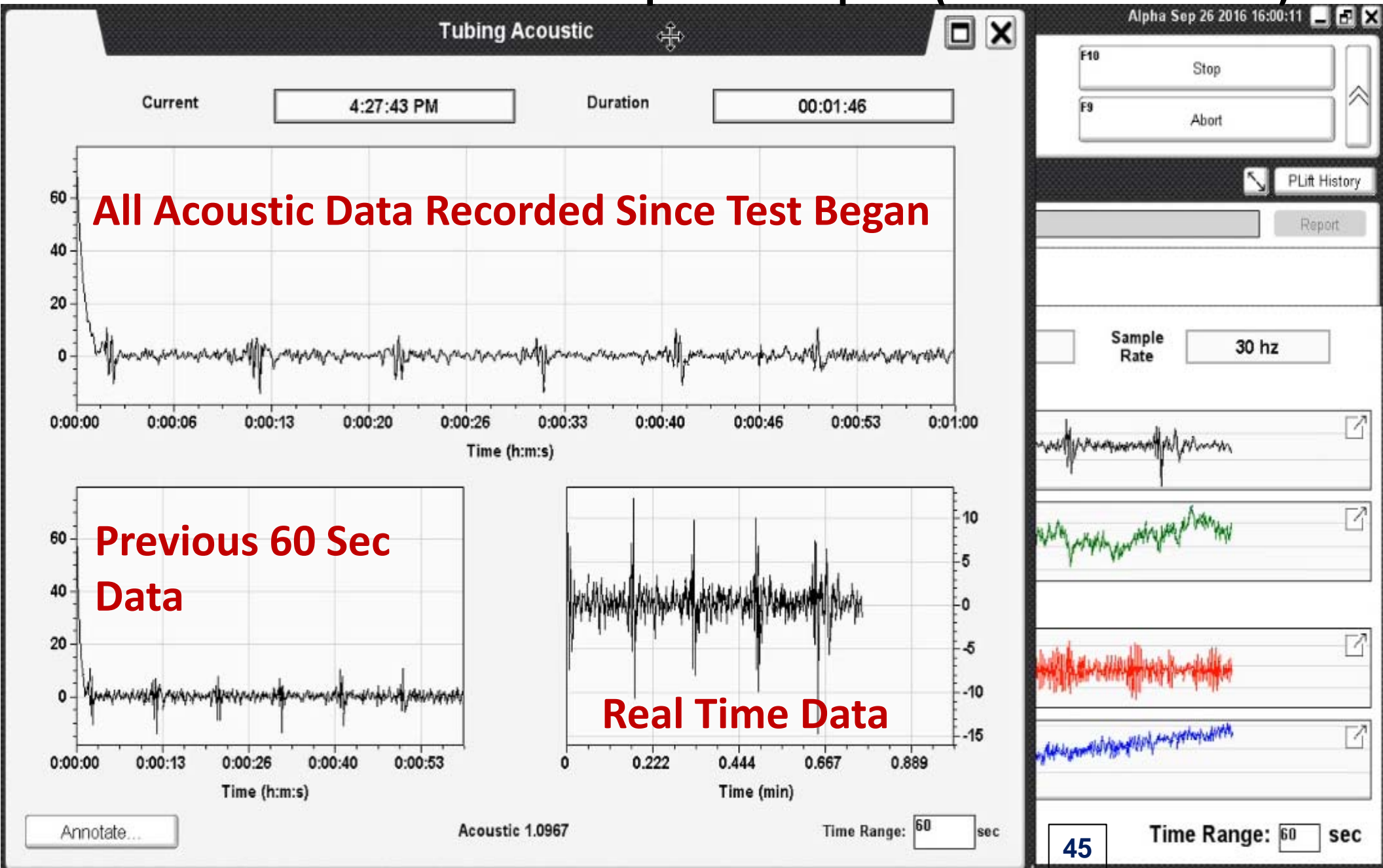
Casing Acoustic ---

Preview

Casing Pressure --- psi(g)

Preview

Real Time Data is displayed in Lower right-hand box. The Real Time Data is copied to the lower left-hand and upper graphs when the default Delta Time Axis time period elapses (Set at 60 seconds)



Begin Acquisition one minute+ before opening/closing of motor valve

Note: Recording of the incoming data on the hard drive begins after clicking on the Start Acquiring button. Recording continues until the Stop Acquiring button is clicked.



10/08/2016 04:01:49PM 10/08/2016 04:25:56PM PLift History

Test Info Comments: Report

Field Cycles

Begin Time: 4:25:57 PM End Time: 5:05:30 PM Duration: 00:39:33 Sample Rate: 30 hz

Select Sensors:

Tubing: 92% WRFQ 201

Casing: 91% WRFQ magsol

Tubing:

Tubing Acoustic -3.9 During acquisition Expand for Details

Tubing Pressure 118.7 psi(g)

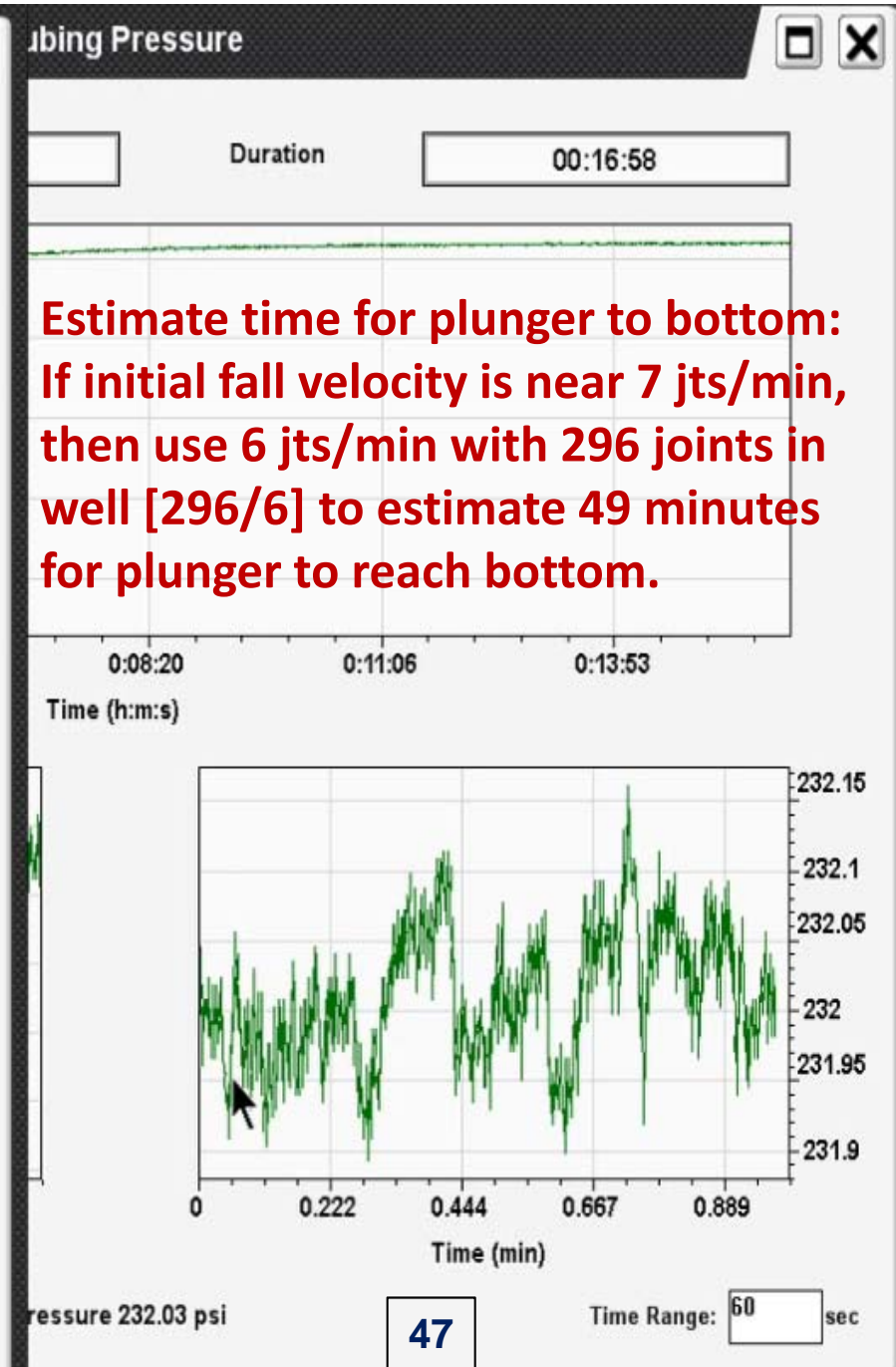
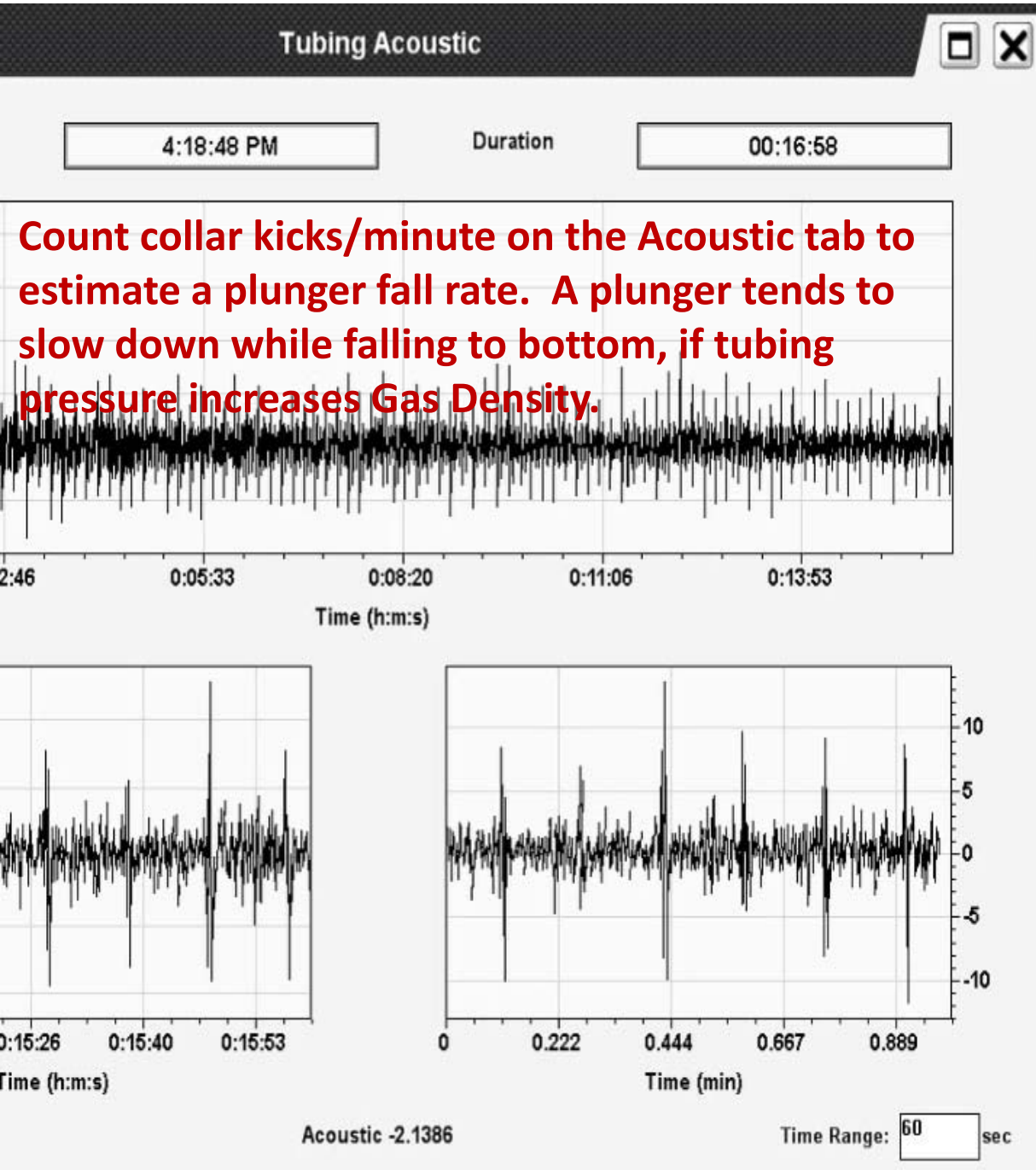
Casing:

Casing Acoustic 4.8 Switch back & forth between displays of the Tubing, Casing & Acoustics Data

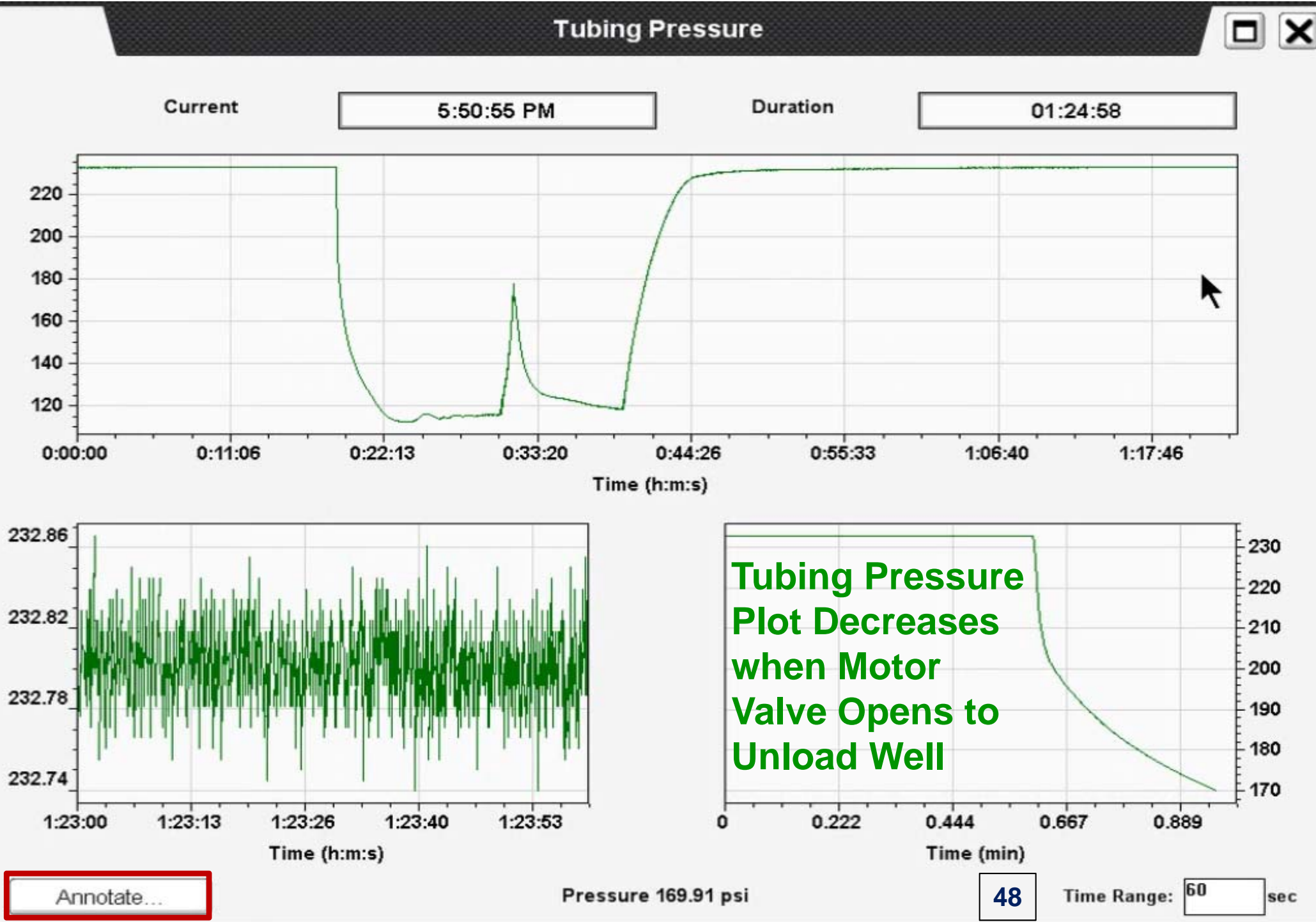
Casing Pressure 237.8 psi(g)

Annotate... 46 Time Range: 60 sec

During the Shut-in time period while the plunger is falling, monitor the graphics on the Tubing, Casing and Acoustics Expanded View



Click Annotate button to identify Key Events during Acquisition

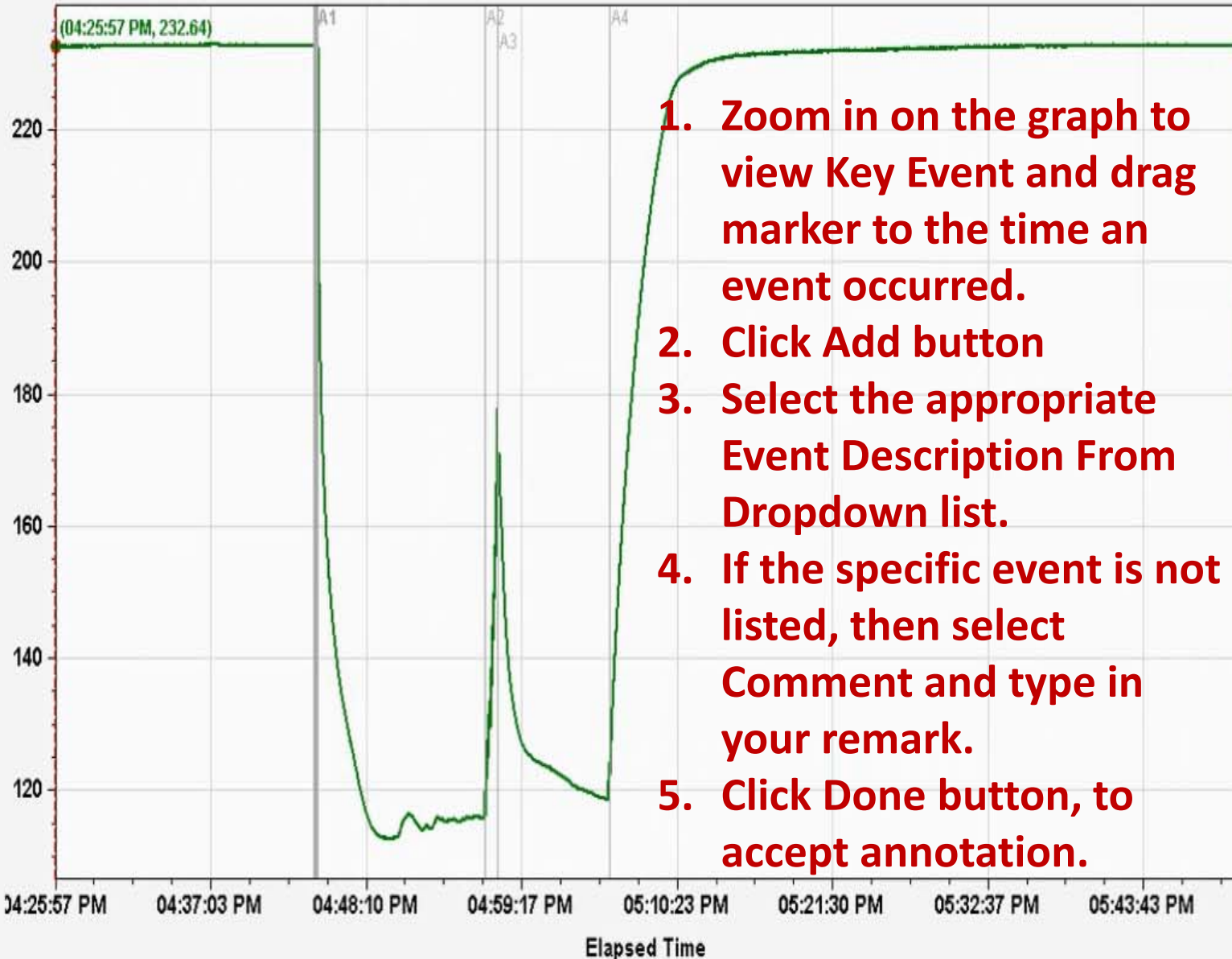




Time Range: 84.9994 mins

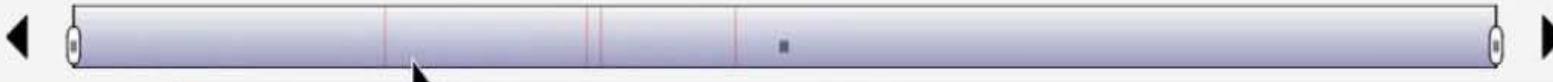
On Expanded Tubing Pressure View Click Annotate to Displays Only Tubing Trace

— Tubing Pressure



1. Zoom in on the graph to view Key Event and drag marker to the time an event occurred.
2. Click Add button
3. Select the appropriate Event Description From Dropdown list.
4. If the specific event is not listed, then select Comment and type in your remark.
5. Click Done button, to accept annotation.

A1)	18.683 mins	<input type="checkbox"/>
Valve Opens (Unloading)		
Tubing Pressure: 232.73		
Casing Pressure: 259.30		
Acoustic: 0.272989		
A2)	30.700 mins	<input type="checkbox"/>
Liquid Arrives		
Tubing Pressure: 115.99		
Casing Pressure: 244.62		
Acoustic: 3.535748		
A3)	31.600 mins	<input type="checkbox"/>
Plunger Arrives		
Tubing Pressure: 171.31		
Casing Pressure: 244.15		
Acoustic: 92.507614		
A4)	39.583 mins	<input type="checkbox"/>
Valve Closes		
Tubing Pressure: 118.67		
Casing Pressure: 237.71		
Acoustic: 2.803207		



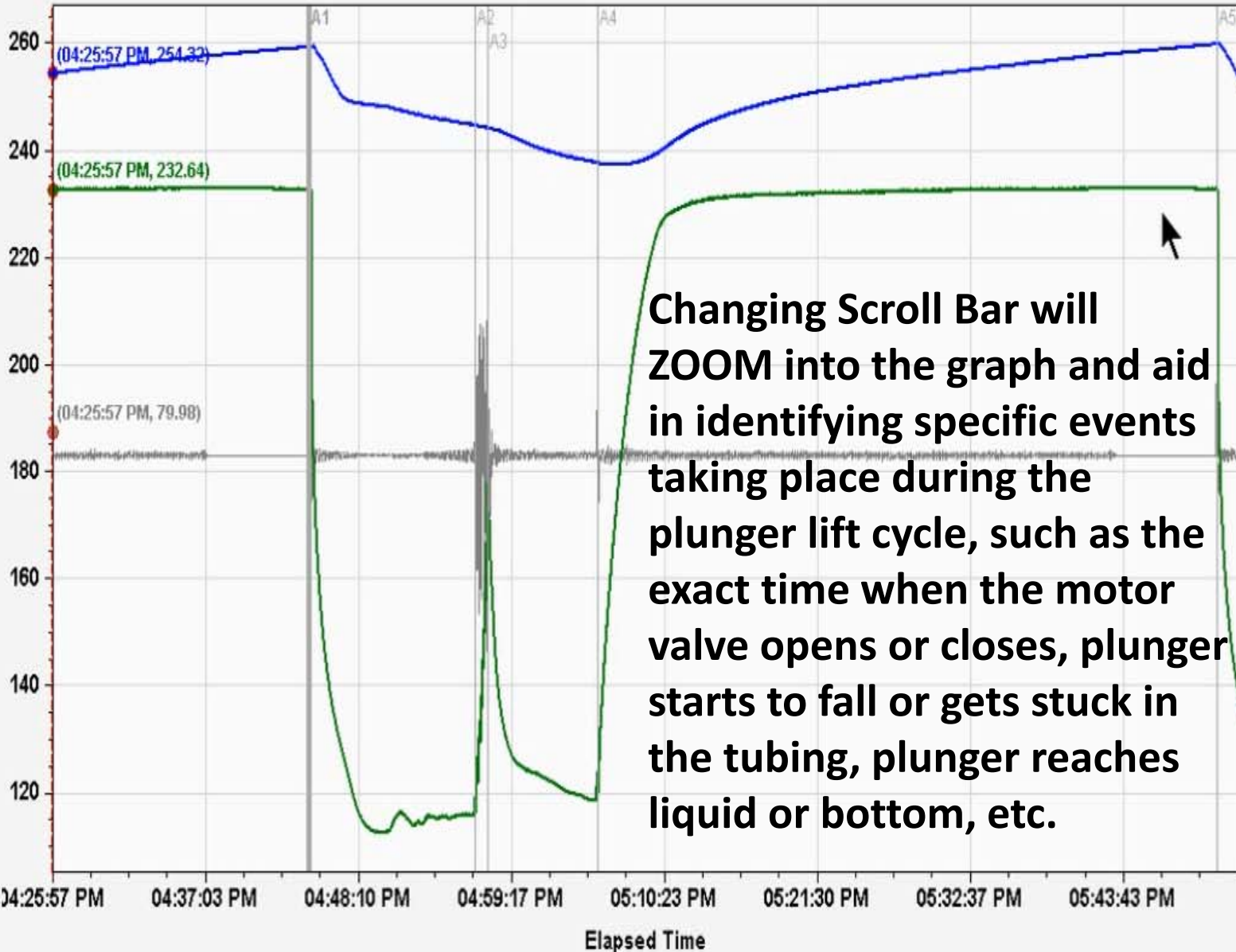
Annotation Options



Time Range: 86.7494 mins

Annotate from Field View shows all Traces.

— Casing Pressure — Tubing Pressure — Tubing Acoustic



Defined Annotations:

A1)	18.683 mins	✎
Valve Opens (Unloading)		
Tubing Pressure:	232.73	
Casing Pressure:	259.30	
Acoustic:	0.272989	
A2)	30.700 mins	✎
Liquid Arrives		
Tubing Pressure:	115.99	
Casing Pressure:	244.62	
Acoustic:	3.535748	
A3)	31.600 mins	✎
Plunger Arrives		
Tubing Pressure:	171.31	
Casing Pressure:	244.15	
Acoustic:	92.507614	
A4)	39.583 mins	✎
Valve Closes		
Tubing Pressure:	118.67	
Casing Pressure:	237.71	
Acoustic:	2.803207	
A5)	84.583 mins	✎

Click on the Stop button to terminate recording of plunger lift data. Click on Yes to Confirm.

F10 Stop
F9 Abort

10/08/2016 04:01:49PM

10/08/2016 04:25:56PM

PLift History

Test Info

Comments: **Comment/Description of the test should be entered**

Report

Field

Cycles

Begin Time

4:25:57 PM

End Time

5:52:23 PM

Duration

01:26:26

Sample Rate

30 hz

Select Sensors:



Stop acquisition?

Yes

No

Acoustic 2.7



Tubing:



Tubing Pressure 135.0 psi(g)

Casing:



Casing:

Casing Acoustic 2.3



Acquire one or more cycles from valve open to next time valve opens or from valve close to close.

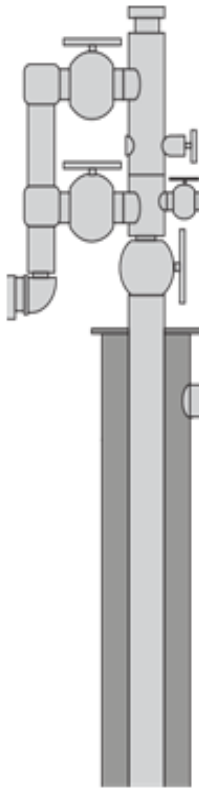
Annotate...

51

Time Range: 60 sec

Long Term Plunger Acquisition Test

Begin Time **08-06:15:53 PM** End Time **09-02:32:13 PM** Duration **20:16:20** Sample Rate **30 hz**

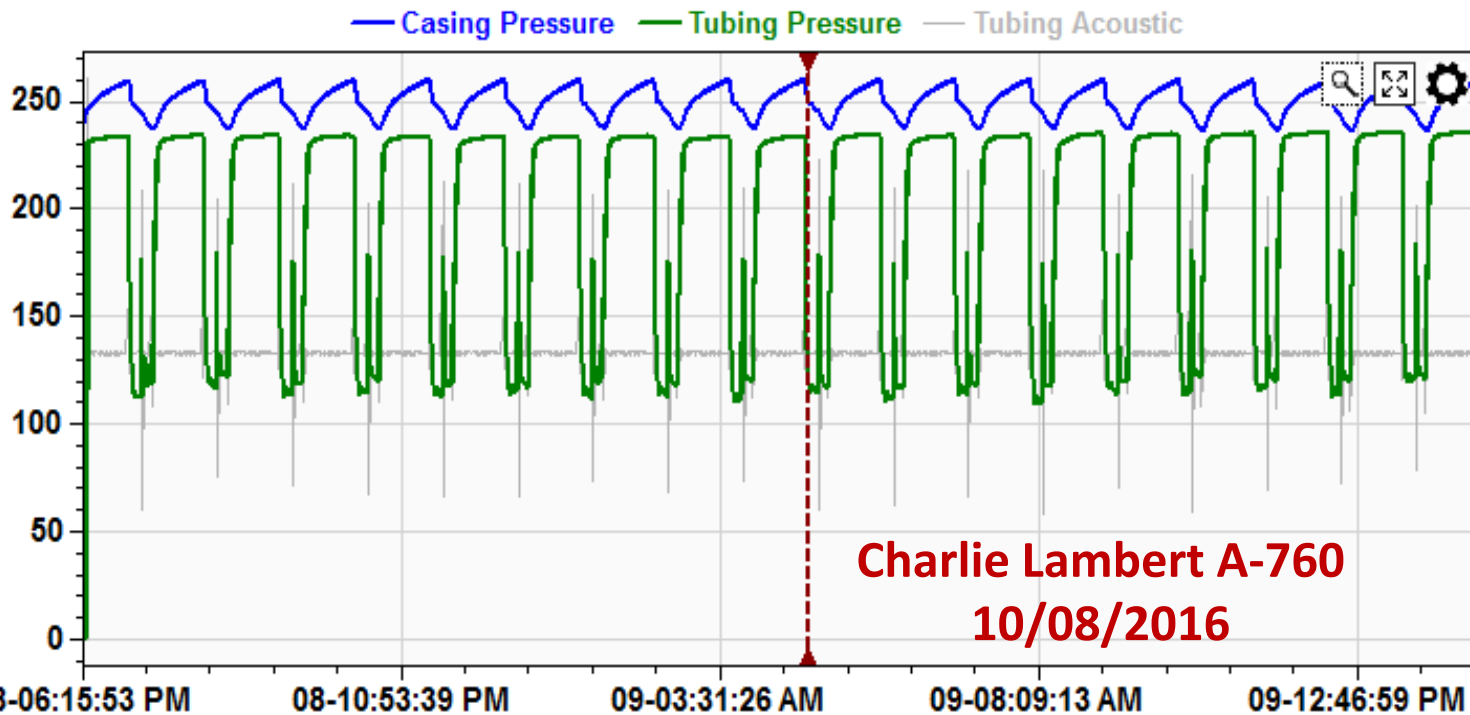
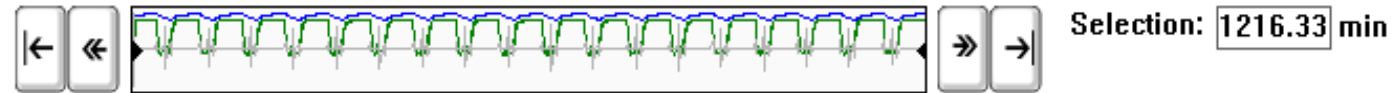


Tubing:

WRFG 201

Casing:

WRFG
MAGSOL



Time **09-04:47:48 AM** clock

Tubing

-0.350475 mV

125.8 psi (g)

Casing

1.209378 mV

250.5 psi (g)

Annotations...

Export



Plunger Lift Data is Saved Every 5 Minutes to the Hard Disk. Max of 5 minutes Lost If Sensor Stops or TAM Prematurely Terminates.

Internal Lithium Batteries Acquire Data Continuously for Approximately 12 hrs

External Battery Can
Significantly Extend
Recording Time



Protect Wireless
Sensors With a
Weather Proof
Covering



For Long Term Acquisition Protect Laptop and Base Station from Elements, Damage, & Theft

Deep Cycle Battery with Auto Adapter Keeps Laptop and Base Station Powered



USB Fan Dissipates Heat Generated by Laptop

Setup Hardware



F10
Connect a Base to Acquire

TAM Help

Quick Reference Guides

- Well Analyzer Setup for LL sensors
- Well Analyzer Setup for DYN sensors
- Wireless Setup
- Best Practices for Sensor Communication
- Starting a Wired Liquid Level Test
- Starting a Wireless Liquid Level Test
- Starting a Wired Dynamometer Test
- Starting a Wireless Dynamometer PRT Test
- Starting a Wireless Dynamometer HT Test
- TAM Features
- Liquid Level Features
- Dynamometer Features
- Using a Power Sensor in a Dyn Test
- CBE Features
- Basic Steps to Track a Plunger - Wired
- Basic Steps to Track a Plunger - Wireless**
- Plunger Lift Manual

Online Resources

- View Echometer Online Support

Version Information

- About TAM

Contact Echometer

Phone: (940) 767-4334
 Fax: (940) 723-7507
 Email: info@echometer.com

Echometer Company
 5001 Ditto Lane
 Wichita Falls, Texas 76302
 U.S.A.

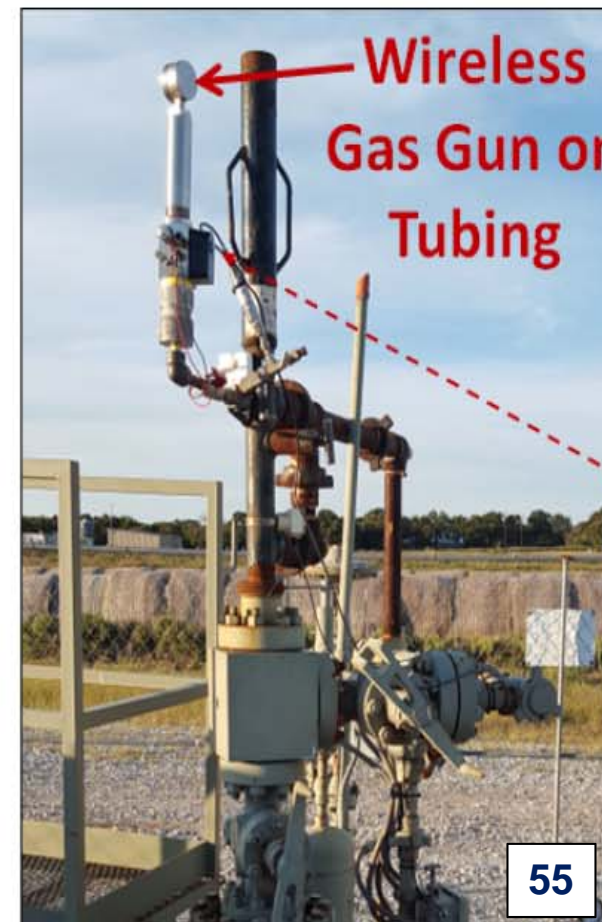
Basic Steps to Track a Plunger_wireless.pdf - Adobe Acrobat Pro

File Edit View Window Help

Open Create

1 / 9 157%

Basic Steps to Track



LL: 8723 ft

Production: 08/30/04
 1 BOPD
 1 BWPD

LL:08/30/04 11:10:49AM

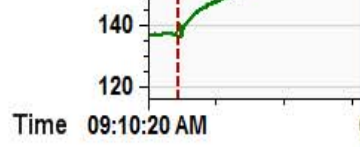
F11 History...

F12 Utilities

F1 Help

Annotations...

Export



Time 09:56:34 AM clock

Tracking Plunger Benefits

1. Tracking system minimizes the need for wire line.
2. A plunger can be dropped and tracked to the seat nipple or collar stop. The collars can be counted to be sure the plunger is at the seat nipple or bottom hole spring.
3. Save time by quickly identifying holes and eliminating the need to drop standing valve and pressure testing tubing before you pull it.
4. Quickly identify a spring or plunger that is not going to bottom.